



Università degli Studi di Salerno  
*Dipartimento di Chimica e Biologia*  
*Dottorato di Ricerca in Chimica (XII Ciclo)*

# Transport properties of drug precursor molecules in nanoporous polymers

funded by FP7 UE project  
CUSTOM

*“Drug and precursor sensing by complementing low cost multiple techniques”*

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# CUSTOM project

This PhD thesis is framed in the European project CUSTOM, “*Drug and precursor sensing by complementing low cost multiple techniques*” (EU 7th FP), a consortium set up by different European companies and research centres, whose coordinator is SELEX-FINMECCANICA. The project is part of the European strategies to fight the illegal drug trafficking.

Recently **drug traffickers used to smuggle drug precursor molecules**, that more easily escape checks respect to the finished drugs.

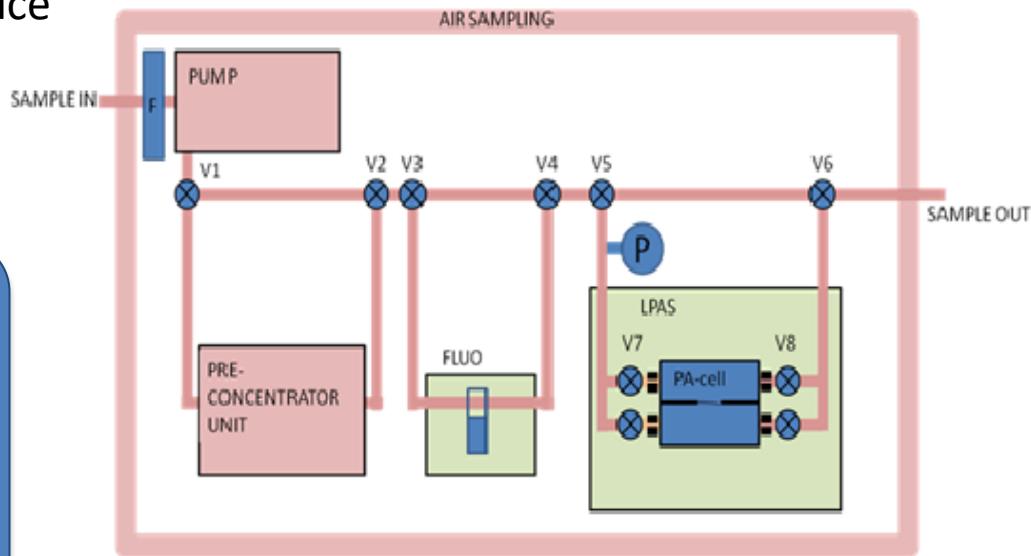
CUSTOM project aims to develop a portable device capable, in a short time, to detect drug precursor molecules present in the air in **traces**

# CUSTOM Demonstrator Device

Fundamental modules of the CUSTOM device

- ✓ Pump & preconcentrator
- ✓ Detectors (LPAS and FLUO)

The low concentration (traces) of drug precursors requires a preconcentrator to concentrate as much as possible the analytes, to improve sensitivity and selectivity of sensors.



UNISA role within CUSTOM project:

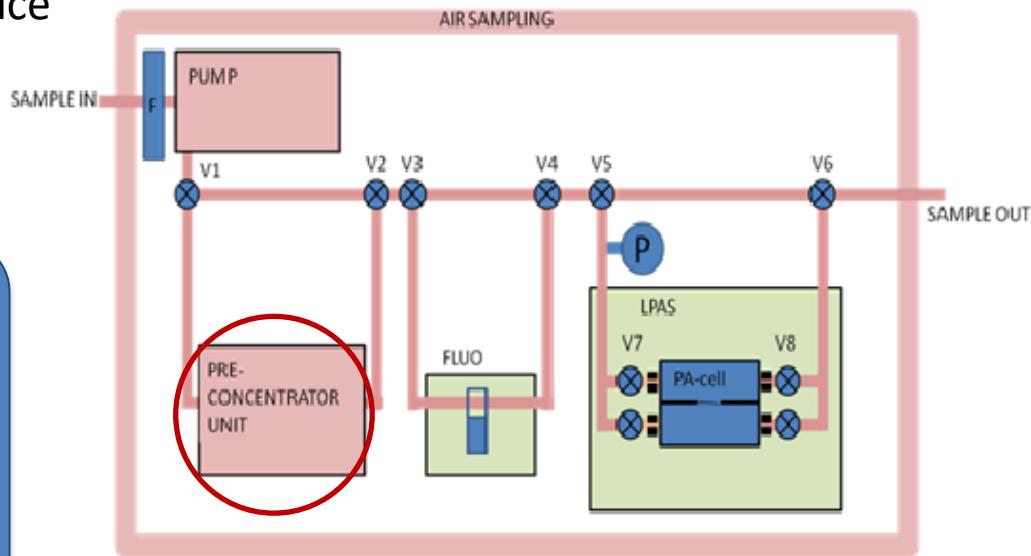
- ✓ prepare and characterize the concentrating material in morphologies optimizing performances
- ✓ test the capacity and kinetics of drug precursor sorption
- ✓ test the selectivity of the sorption

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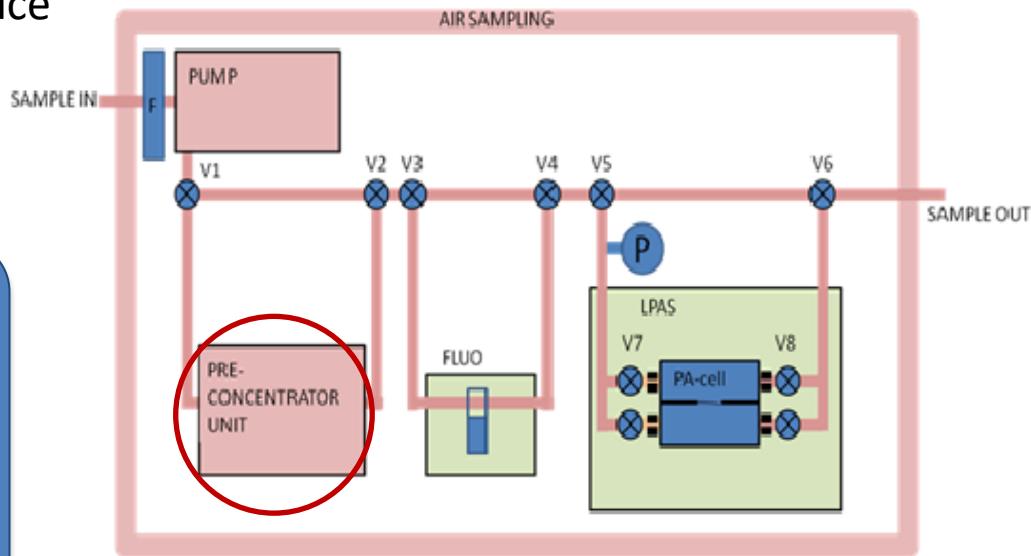
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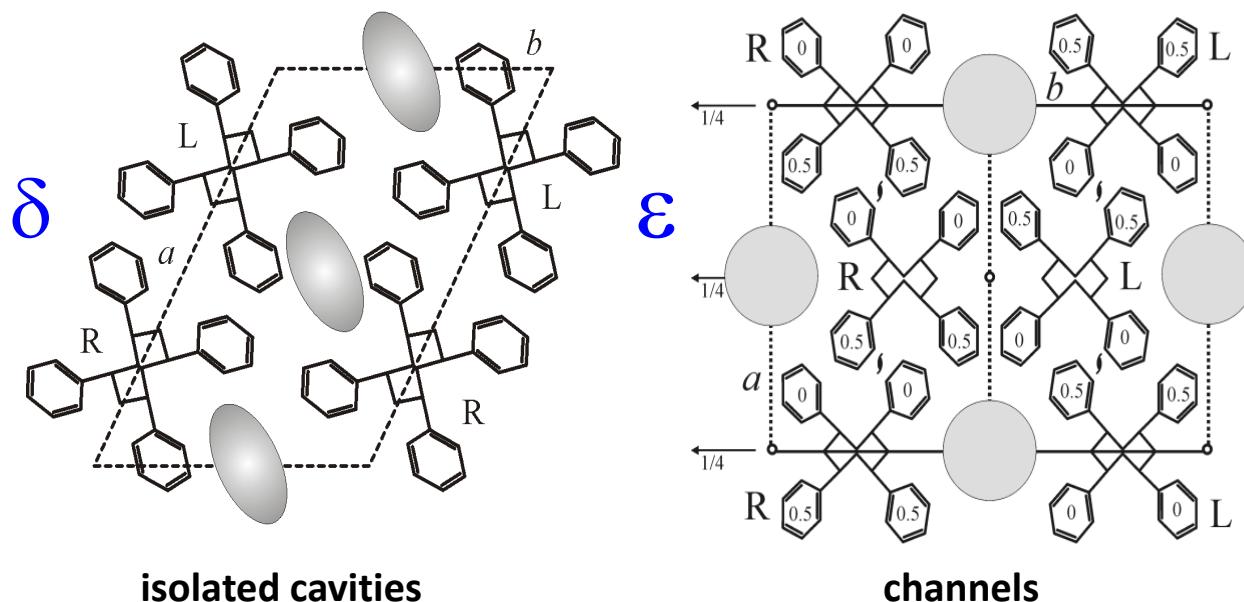
- ✓ prepare and characterize the concentrating material in morphologies optimizing performances
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- ✓ test the selectivity of the sorption

Concentrating material: **syndiotactic polystyrene (sPS)**

# Concentrating material: syndiotactic polystyrene

sPS is a semi-crystalline hydrophobic thermoplastic material with excellent mechanical properties, chemical and thermal resistant.

sPS  $\delta$  and  $\epsilon$  forms ensure high sorption capacity of guests at low activity, due to the presence of nanoporous cavities and channels in the crystalline phase.



$$\rho_{\delta} \approx \rho_{\epsilon} \approx 0.98 \text{ g/cm}^3$$
$$\rho_{\text{am}} = 1.05 \text{ g/cm}^3$$

$\delta$  and  $\epsilon$   
absorb reversibly  
guest molecules also  
at very low activity

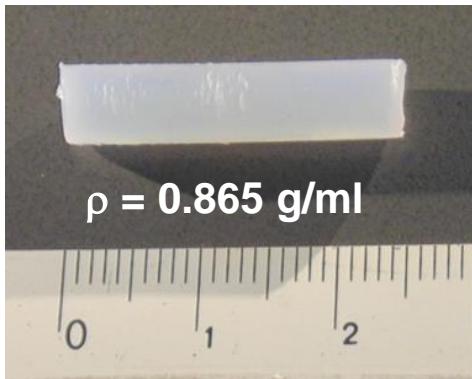
sPS prepared in highly porous morphologies: **aerogels**

# Concentrating material: syndiotactic polystyrene

The high surface area of the aerogels ensures fast sorption kinetics.

sPS gel

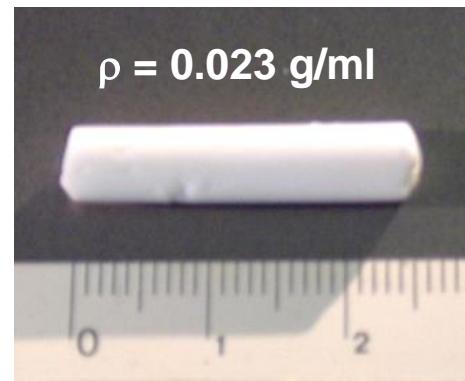
sPS/toluene 2/98 g/g



$\text{CO}_2$   
extraction

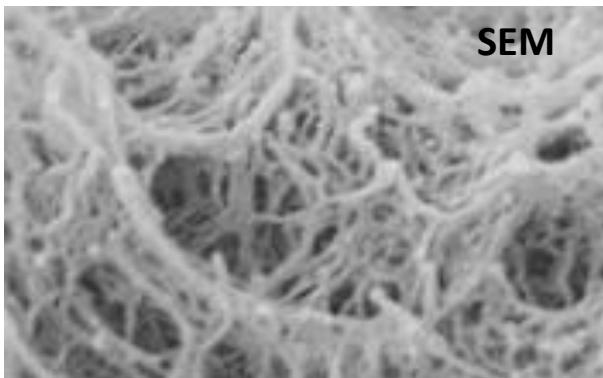
sPS aerogel

porosity  $\approx 98\%$

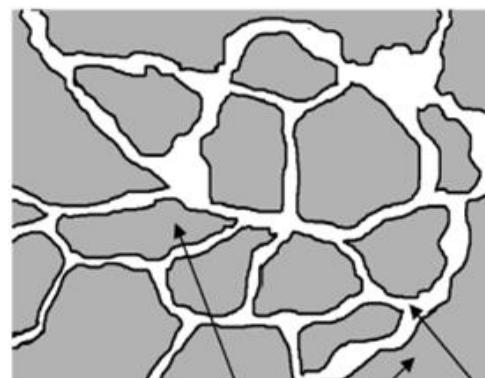
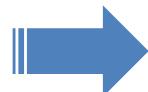


Physical gel:

junctions between chains  
consist of crystalline regions

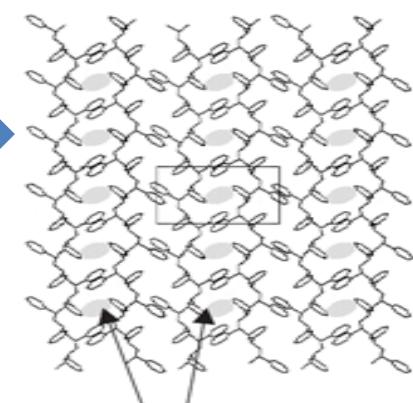


SEM



Macropores  
containing air  
Polymer

sPS  $\delta$  form aerogel  
crystalline structure

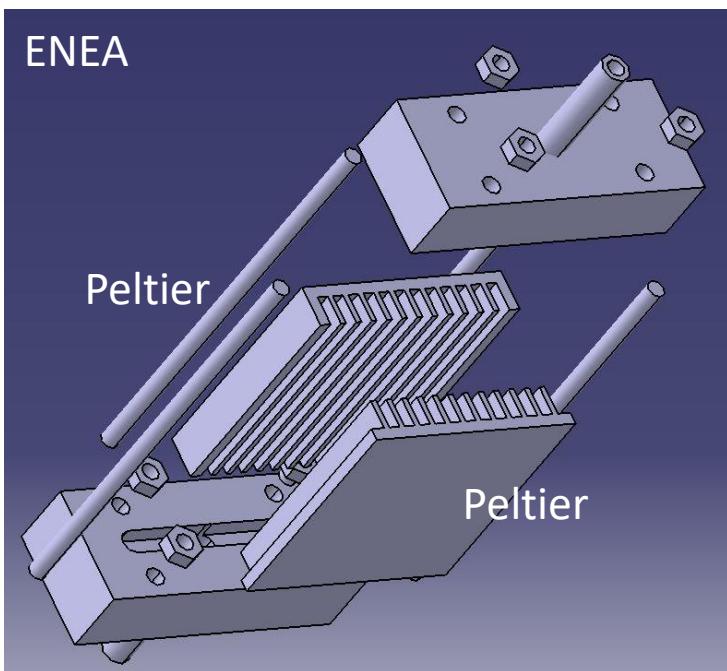


$\delta$  nanoporous  
cavities

# Concentrating material: syndiotactic polystyrene

Aerogel in beads shape guarantee low hydraulic impedance and good thermal conductivity, as tested by ENEA CUSTOM partner on the basis of thermal and fluid-dynamics analysis of sPS aerogels having different porosity and shape.

Mechanical part of preconcentrator unit



Beads of δ sPS aerogel



Beads characteristics:

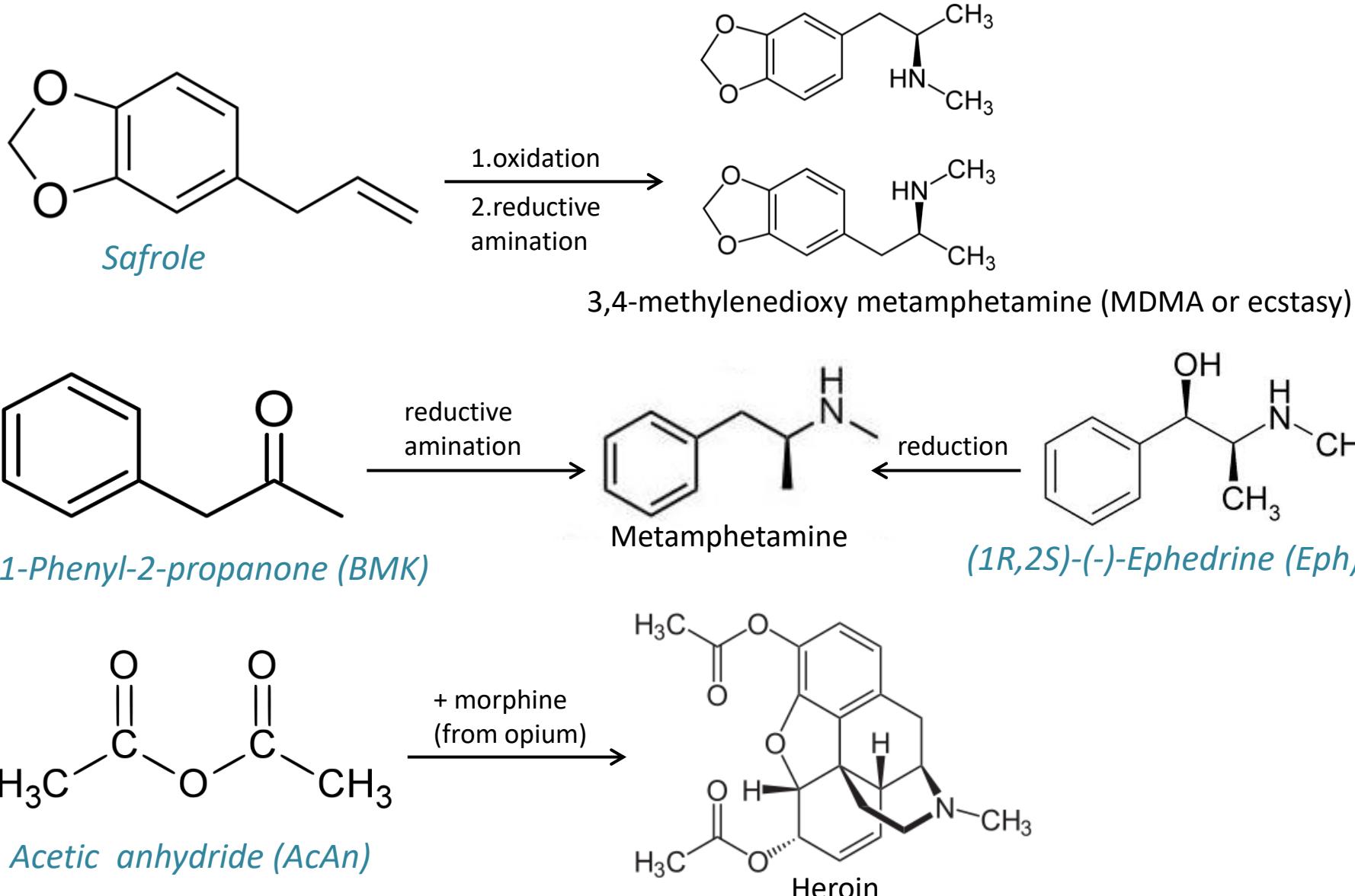
size range: 500-1000  $\mu\text{m}$   
aerogel porosity: 90%  
amount : 300 mg

Beads ensure tortuosity respect to linear pathways, allowing the air flow containing precursors to be stationed long enough to absorb them.

This geometry provides the same T in the preconcentrator.

Cooling/heating cycles maximize absorbed amount and kinetics.

# Target drug precursors



Burgess, J. L. *Clandestine Drug Laboratories*, Section III, 746-765.

Pellegrino, S. *Biochimica clinica*, **2006**, *30* (2), 115.

Martyny, J., Arbuckle, S., Mccammonjr, C., Esswein, E., Erb, N., Vandyke, M. *Journal of Chemical Health and Safety*, **2007**, *14*(4), 40.

# sPS aerogel beads preparation procedure

- preparation of gel beads

sPS / chloroform 10%wt solution is added drop wise into a polymer non-solvent (i.e. diethyl ether) in which the sPS coagulates forming gel beads



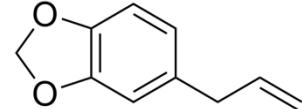
Best solvent/non-solvent couple and concentration:  
quite regular shape and small dimensions

- supercritical CO<sub>2</sub> extraction  
chloroform is removed from gel beads  
and aerogel beads are achieved

Extraction conditions:

T=40°C, P=200 bar, t=180 min

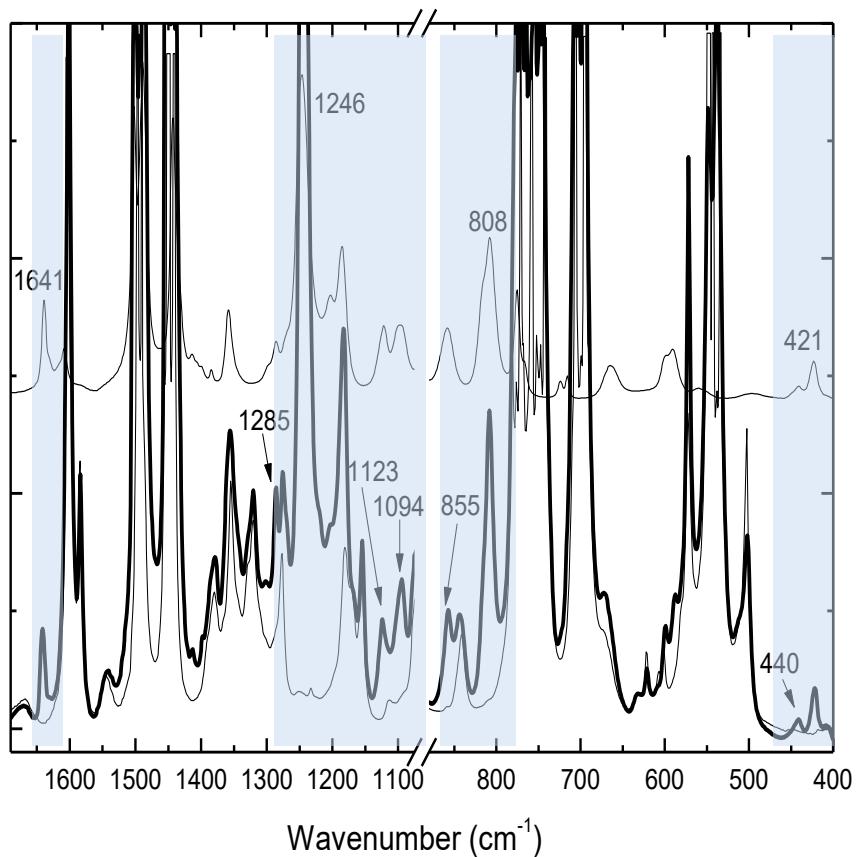




# Safrole sorption tests

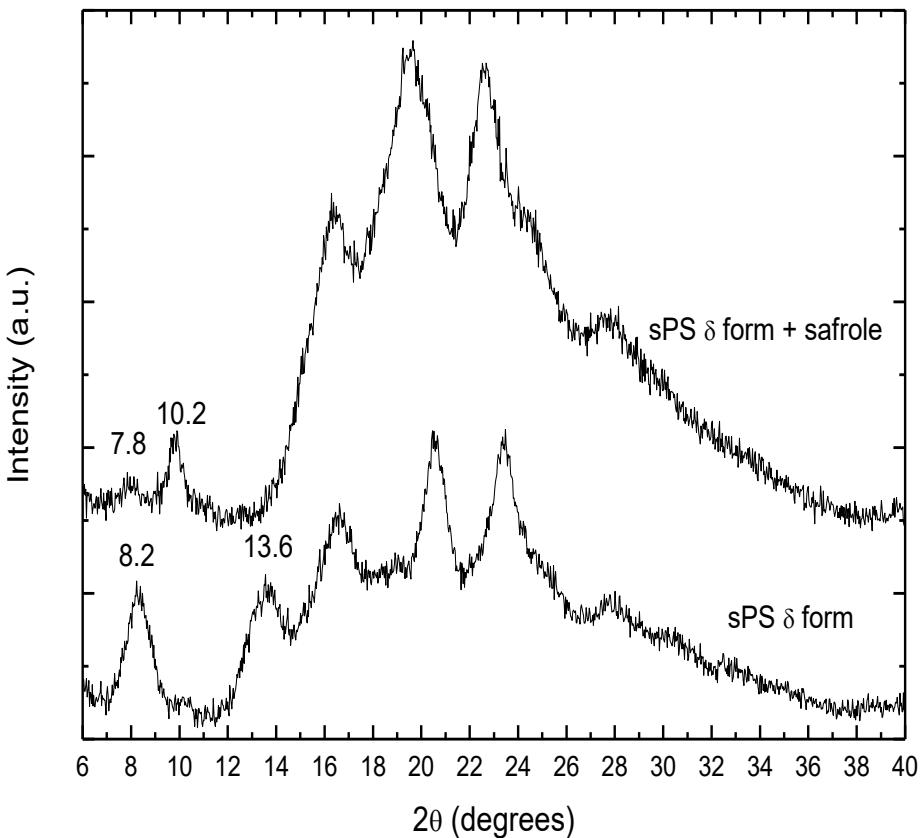
$\delta$  sPS aerogel exposed to Safrole vapours for 30 min at  $T = 40^\circ\text{C}$

Absorbance (a.u.)



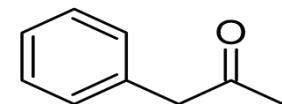
Thick line: Safrole vapours absorbed in  $\delta$  sPS aerogel  
Thin lines:  $\delta$  sPS aerogel (bottom)-Safrole (top)

Typical infrared absorption bands of Safrole @ 1641,  
1285, 1246, 1123, 1094, 855, 808, 440, 421  $\text{cm}^{-1}$



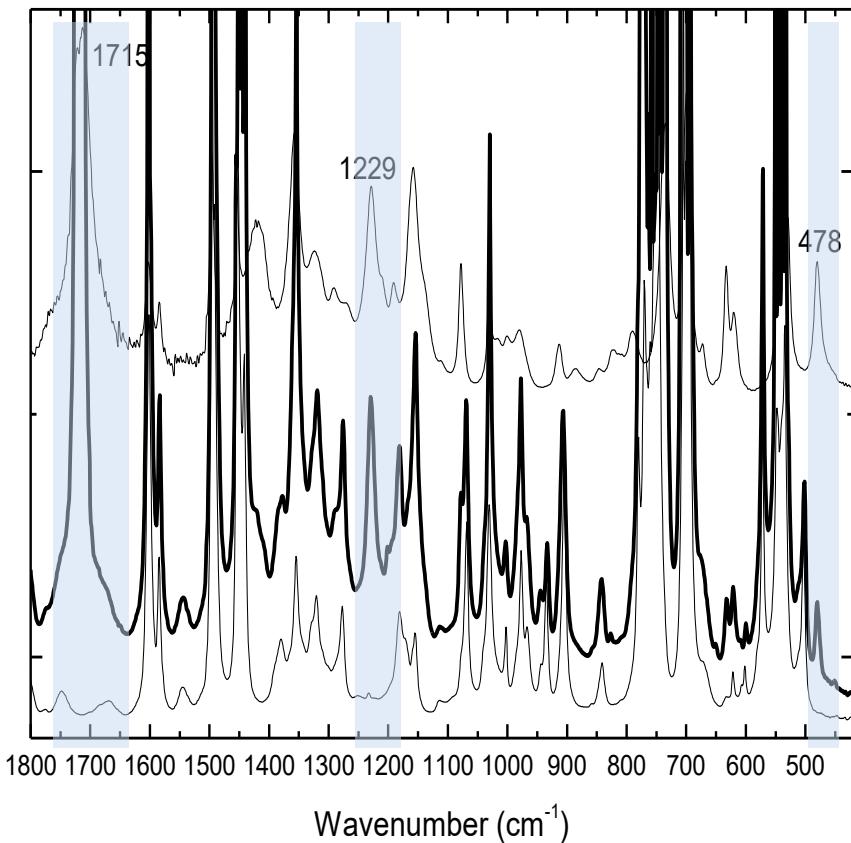
Typical pattern of a  $\delta$  sPS co-crystalline structure

# BMK sorption tests



$\delta$  sPS aerogel exposed to BMK vapours for 2 hours at  $T = 40^\circ\text{C}$

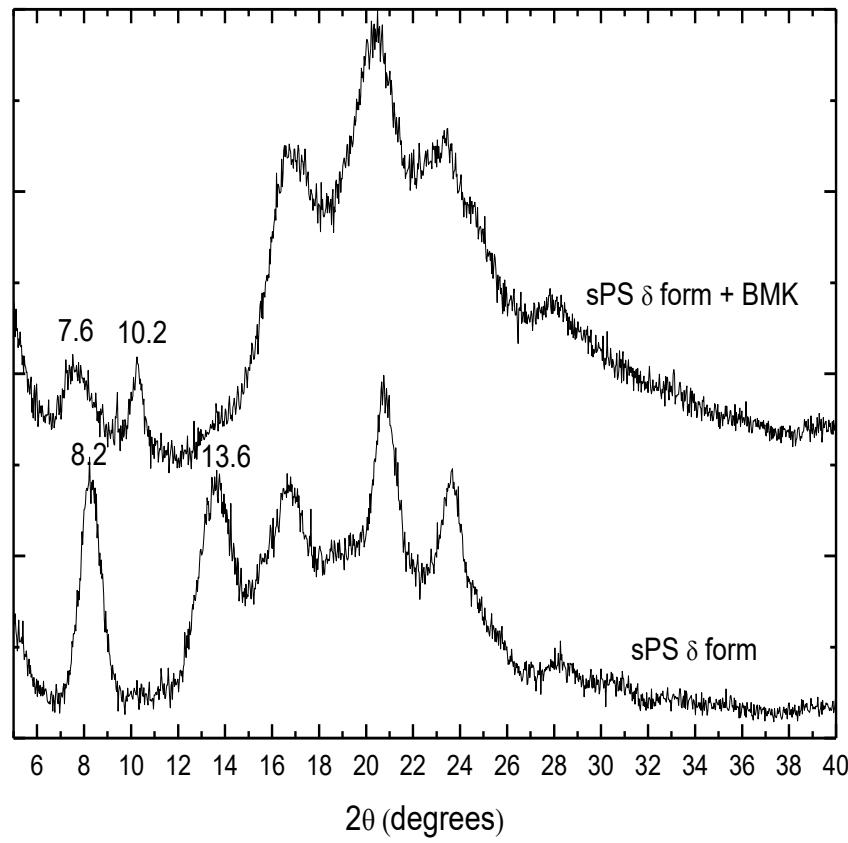
Absorbance (a.u.)



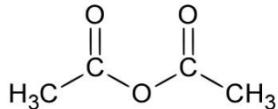
Thick line: BMK vapours absorbed in  $\delta$  sPS aerogel  
Thin lines:  $\delta$  sPS aerogel (bottom)-BMK (top)

Typical infrared absorption bands of  
BMK @ 1715, 1229, 478  $\text{cm}^{-1}$

Intensity (a.u.)

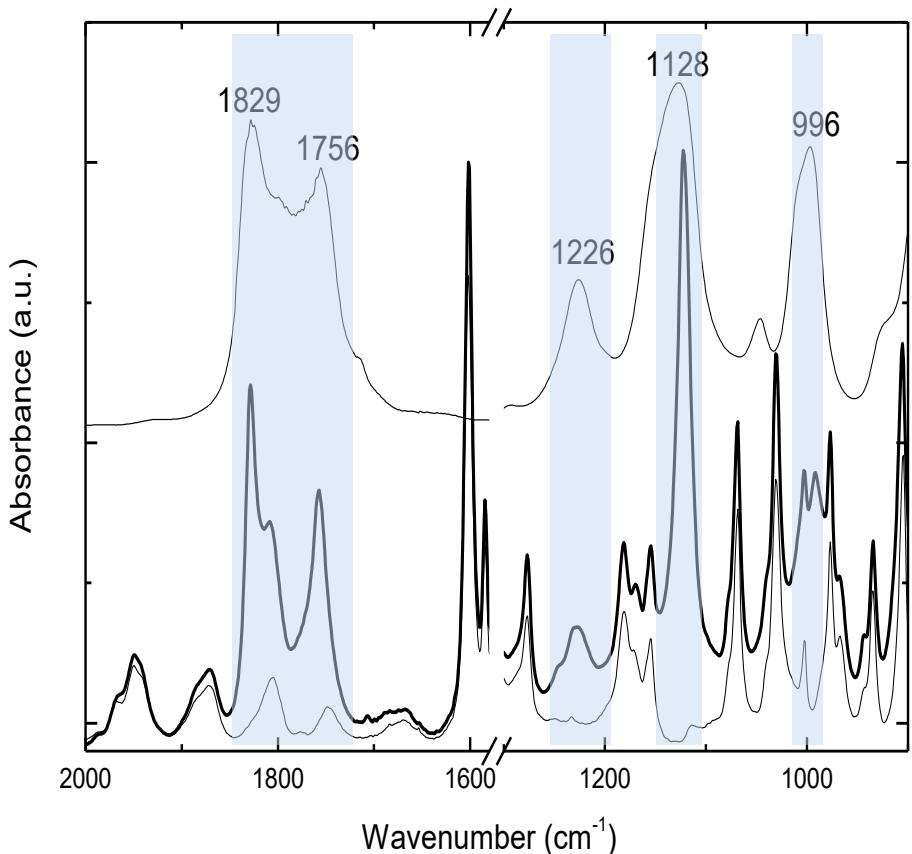


Typical pattern of a  $\delta$  sPS co-crystalline structure



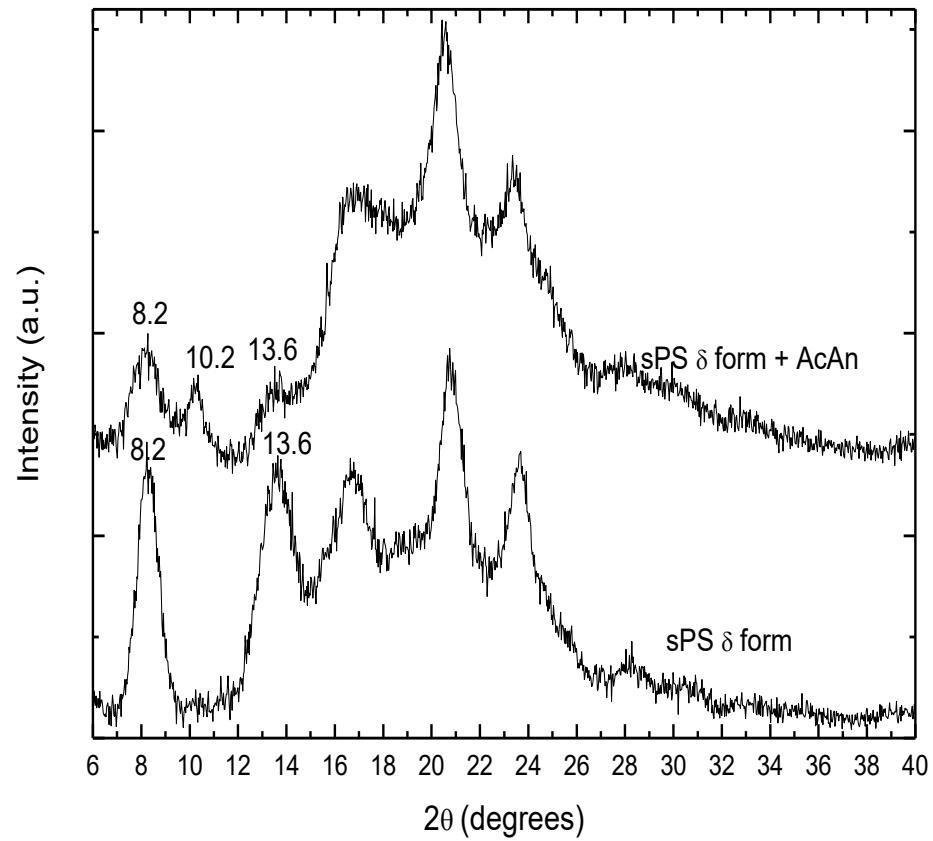
# AcAn sorption tests

$\delta$  sPS aerogel exposed to AcAn vapours for few minutes at RT

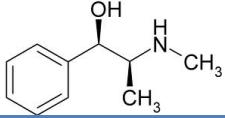


Thick line: AcAn vapours absorbed in  $\delta$  sPS aerogel  
Thin lines:  $\delta$  sPS aerogel (bottom)-AcAn (top)

Typical infrared absorption bands of AcAn  
@ 1829, 1756, 1226, 1128, 996  $\text{cm}^{-1}$



Typical pattern of a  $\delta$  sPS co-crystalline structure



# Eph sorption tests

sPS aerogel samples have been:

- ✓ exposed to EPH vapours at T=40°C
- ✓ merged in different EPH aqueous solutions



$\delta$  sPS does not absorb Eph

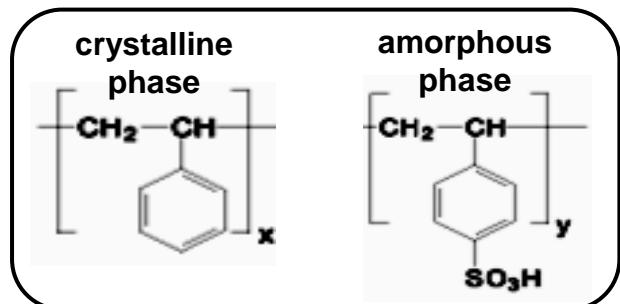
Poor affinity between Ephedrine and sPS:

- ✓ Ephedrine has strong polarity
- ✓ sPS is a nonpolar polymer



Eph is not soluble in  $\delta$  sPS

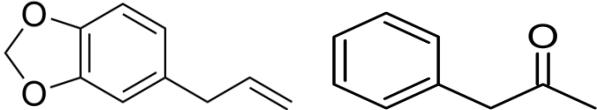
Also sulfonated sPS \* were tested



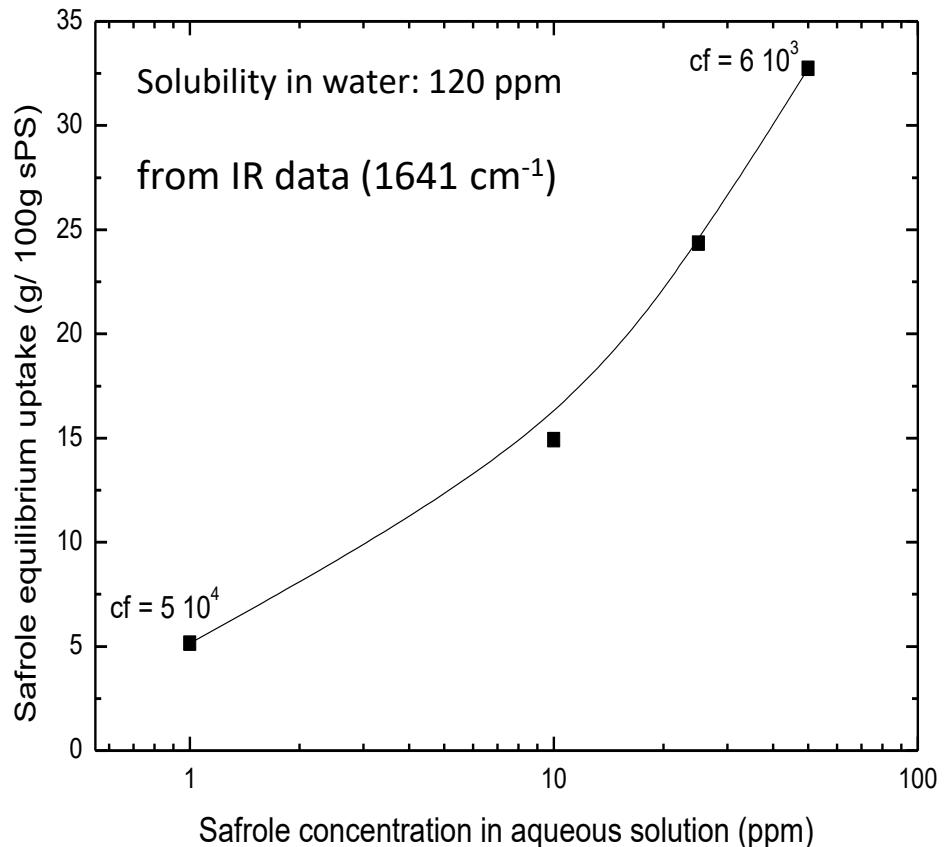
$\delta$  sPS with amorphous phase selectively sulfonated is a partially polar polymer potentially able to absorb polar molecules as Eph

Eph was not absorbed by sulfonated  $\delta$  sPS

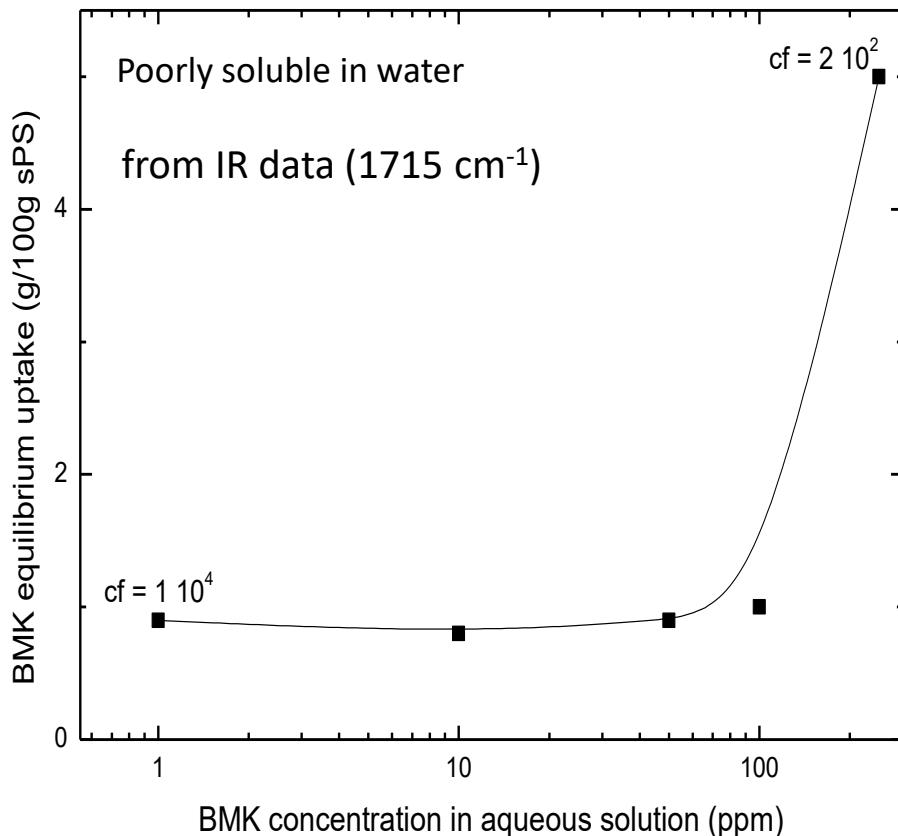
# Safrole and BMK sorption tests



$\delta$  sPS aerogel immersed in diluted aqueous solutions at different precursors concentrations.

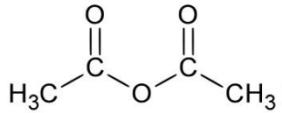


*Concentration factor (cf) of Safrole into  $\delta$  sPS aerogel immersed in 1 ppm aqueous solution is  $5 \cdot 10^4$*



*Concentration factor (cf) of BMK into  $\delta$  sPS aerogel immersed in 1 ppm aqueous solution is  $1 \cdot 10^4$*

$$cf = \frac{\text{concentration of analyte in the polymer}}{\text{concentration of analyte in the aqueous solution}}$$

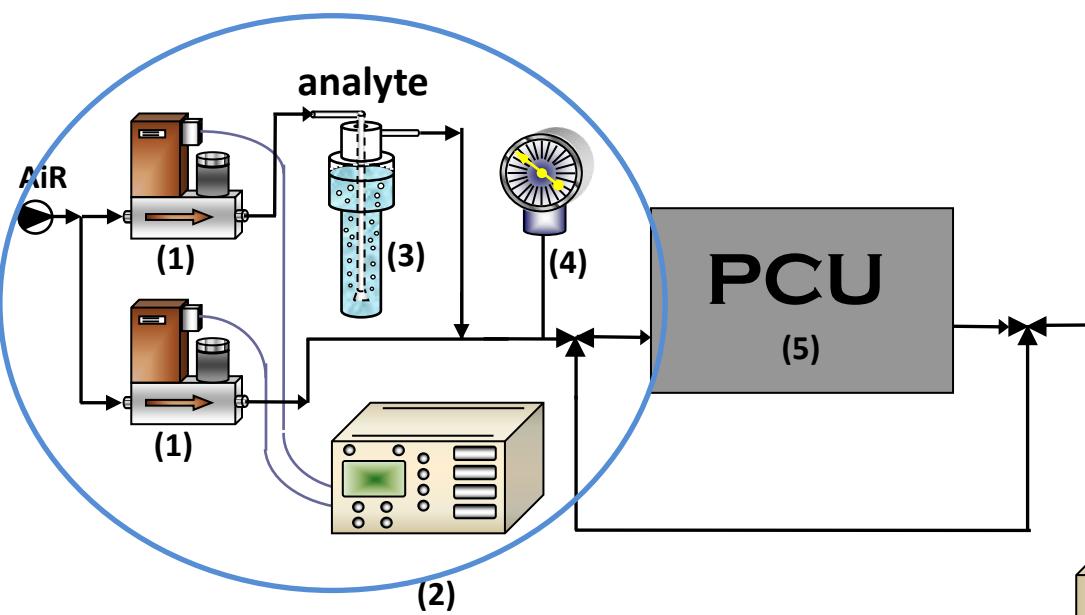


# AcAn sorption tests

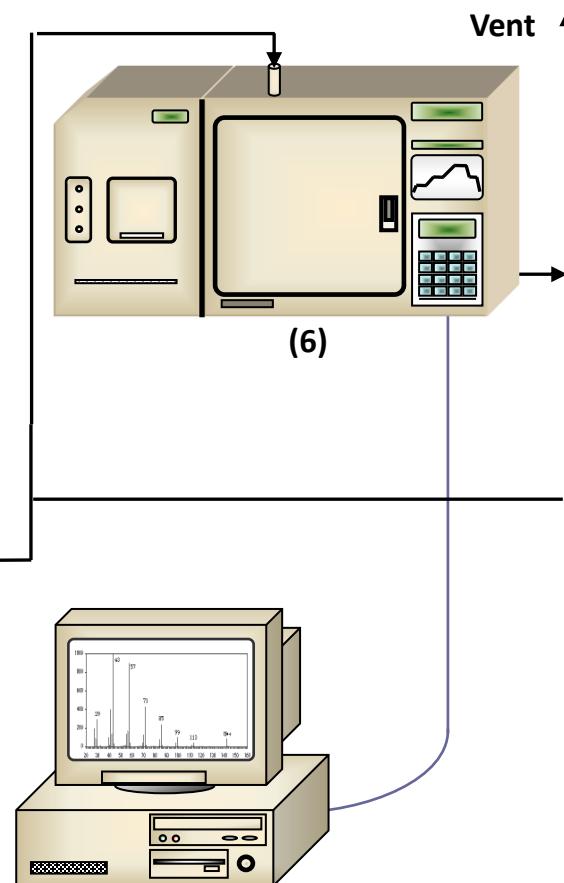
Experiments in gas phase

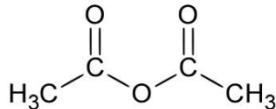
- (1) mass flow controllers (MFC); (2) MFC control unit;
- (3) analyte saturator; (4) manometer;
- (5) preconcentrator; (6) mass detector

**produces an air flow containing  
one or more analytes  
in low concentrations**

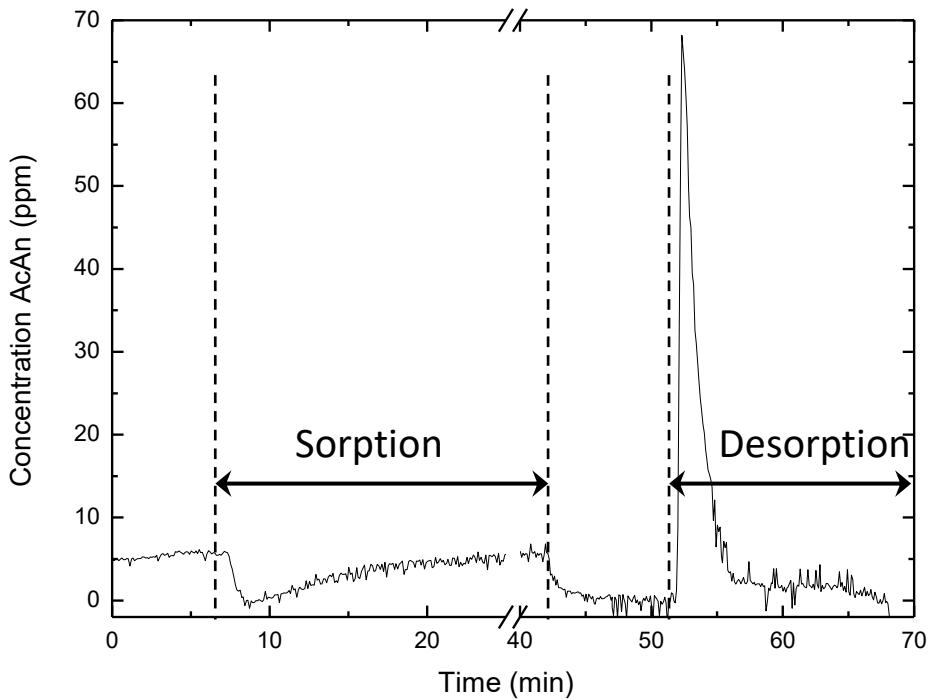


mass  
detector





# AcAn sorption tests

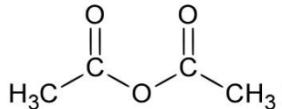


equilibrium AcAn uptake into  
 $\delta$  sPS aerogel  
***0.32 mg***

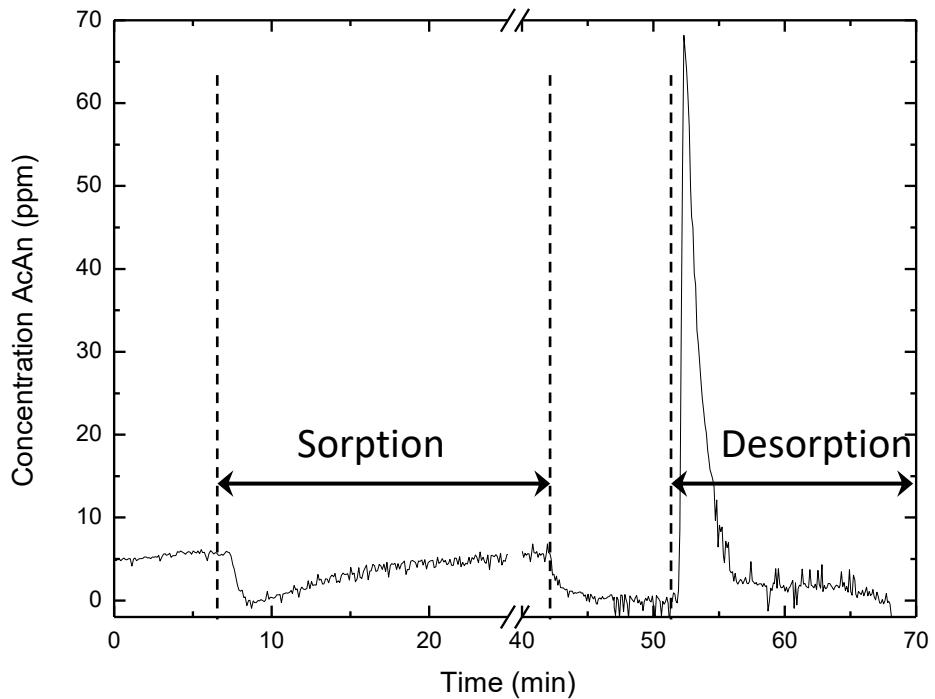
PCU temperature	Air flow rate
➤ sorption 15°C	air flow-in 128 NL/h
➤ desorption 50°C	air flow-out 60NL/h
$\delta$ sPS aerogel amount 350 mg	

***concentration factor in the air  $\approx 13$***

$$cf = \frac{\text{concentration of analyte in the outlet air flow}}{\text{concentration of analyte in the inlet air flow}}$$



# AcAn sorption tests



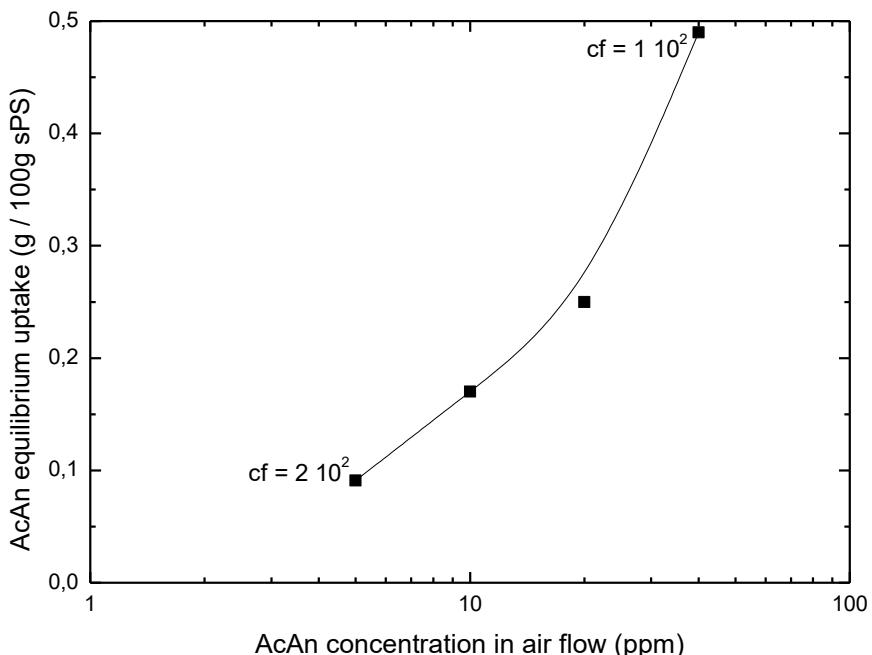
equilibrium AcAn uptake into  
 $\delta$  sPS aerogel  
**0.32 mg**

*Concentration factor (cf) of AcAn into  
 $\delta$  sPS aerogel exposed to 5 ppm AcAn  
 vapours is  $2 \cdot 10^2$*

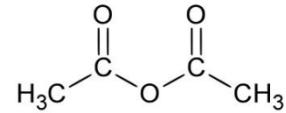
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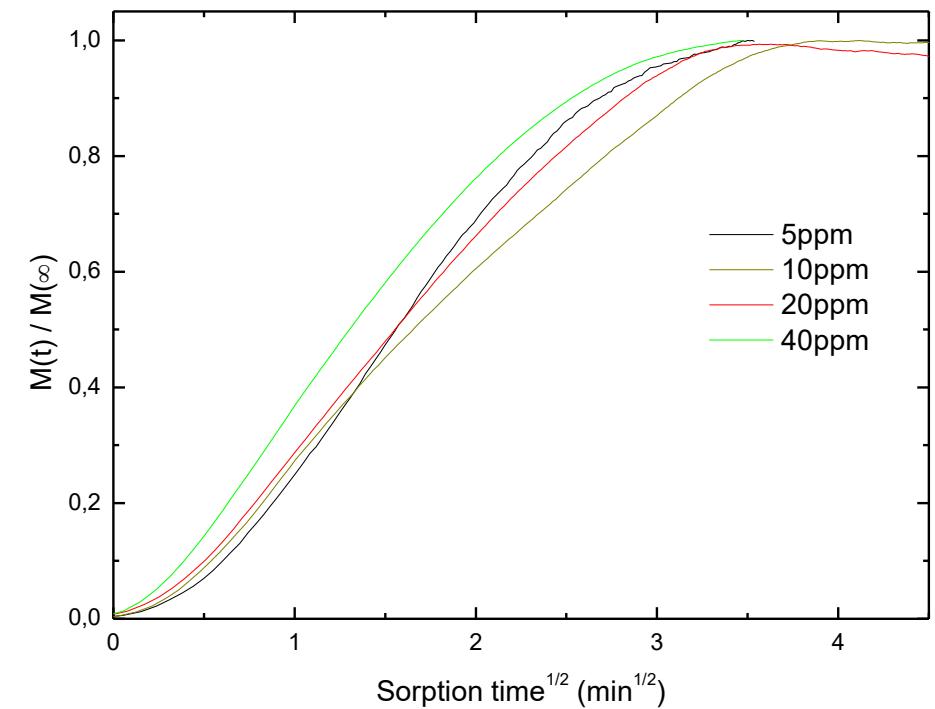
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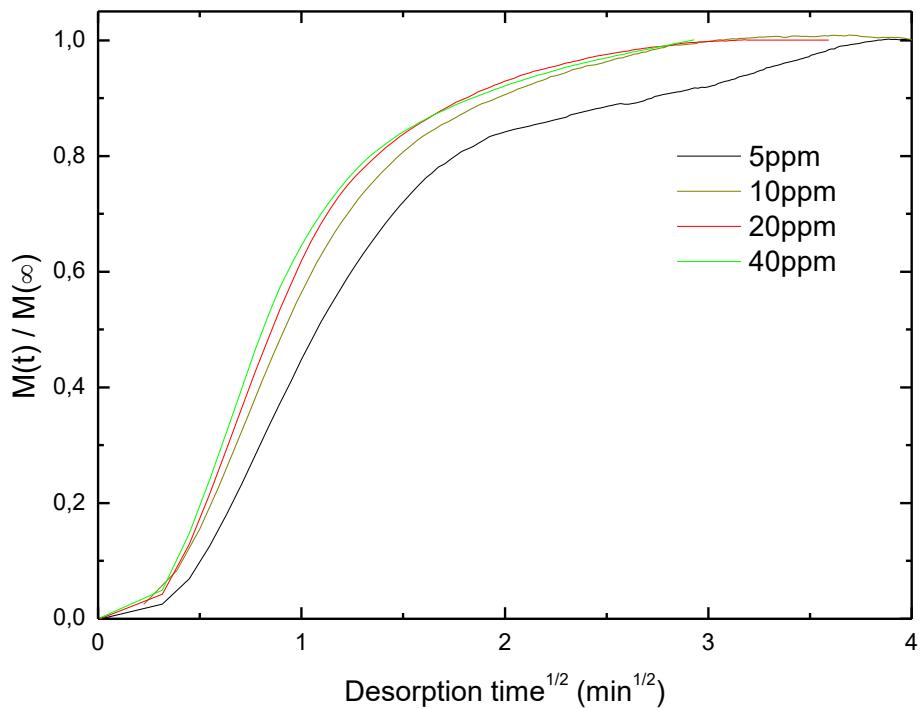
# AcAn sorption/desorption kinetics



AcAn sorption and desorption kinetic curves

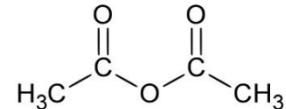


complete sorption happens in 16 min

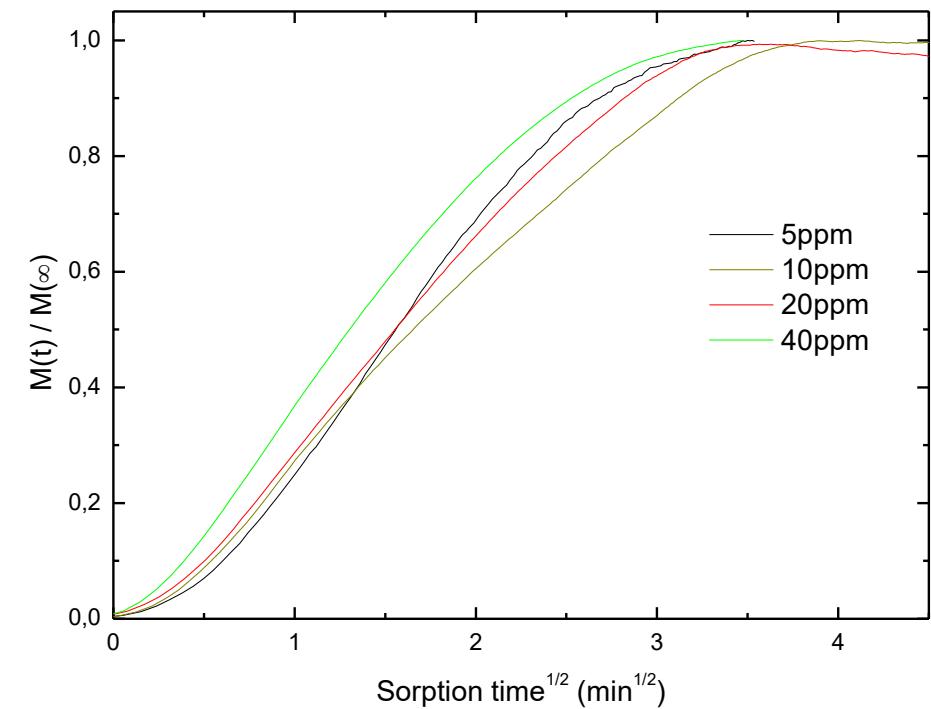


complete desorption occurs in 5 min

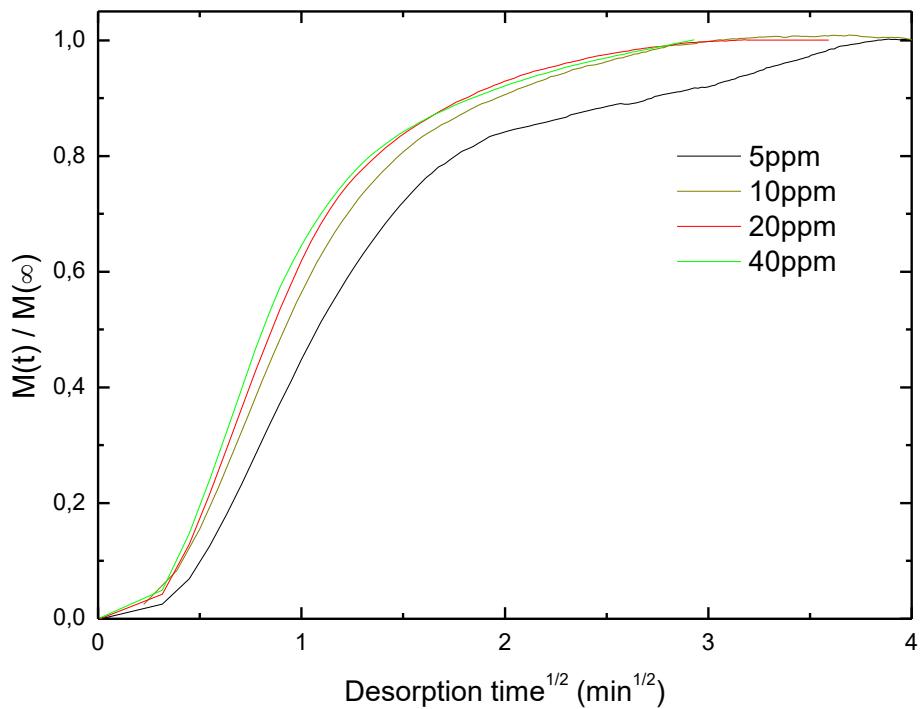
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AcAn sorption and desorption kinetic curves



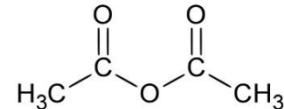
complete sorption happens in 16 min



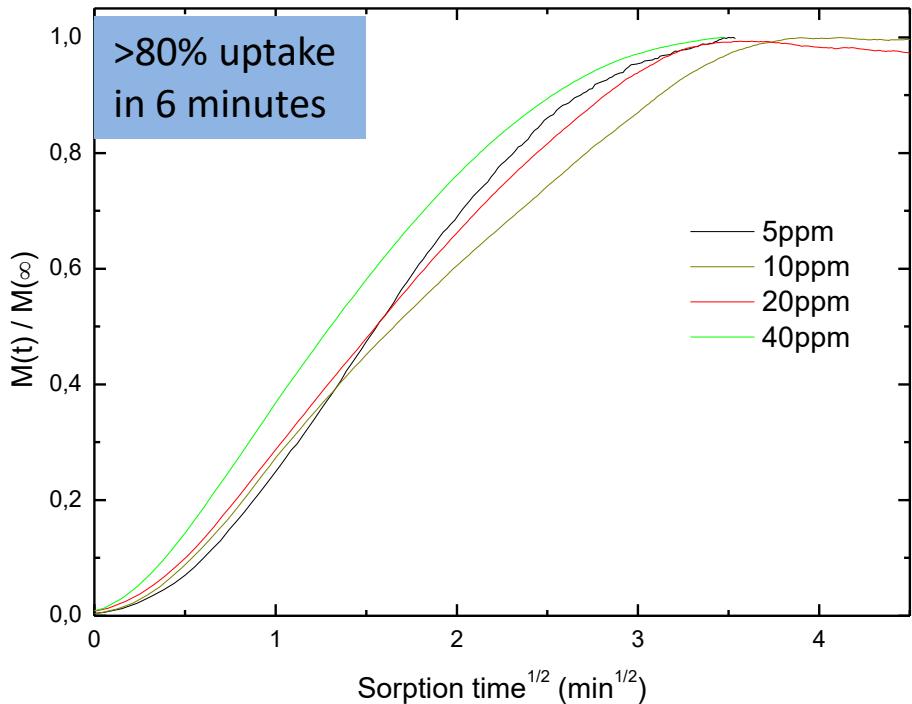
complete desorption occurs in 5 min

The sorption and desorption kinetics are only dependent on temperature and air flow rate, but not on the AcAn concentration in the inlet air

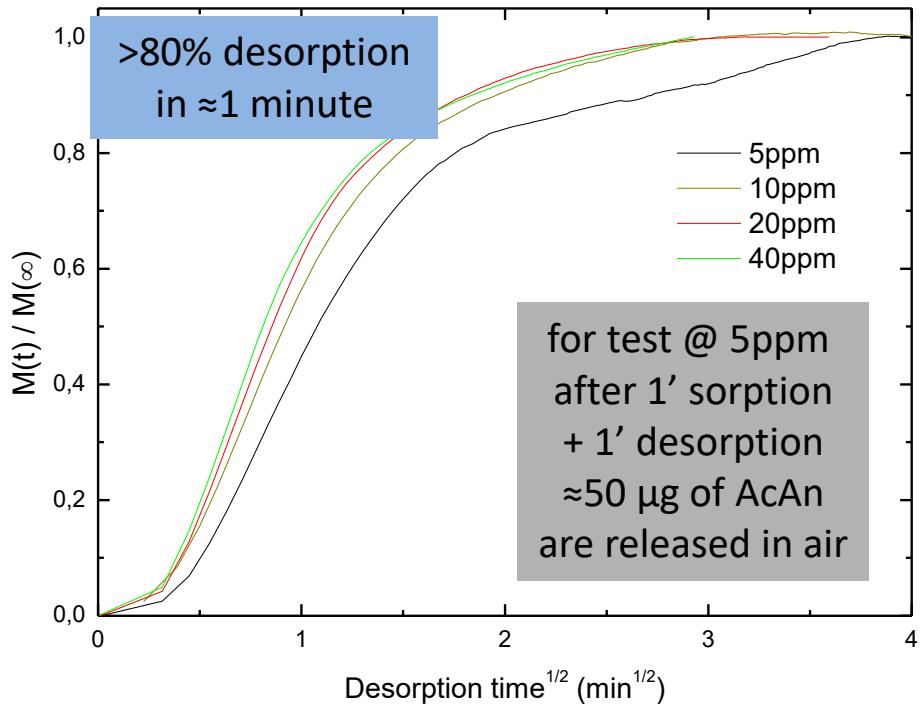
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AcAn sorption and desorption kinetic curves

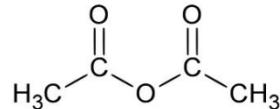


complete sorption happens in 16 min



complete desorption occurs in 5 min

The sorption and desorption kinetics are only dependent on temperature and air flow rate, but not on the AcAn concentration in the inlet air



# AcAn diffusivity

From the slopes of the sorption and desorption kinetic curves, considered in the range  $0.5 \div 2 \text{ min}^{1/2}$ , the diffusivity of AcAn in the  $\delta$  sPS aerogel beads was calculated:

$$\frac{M(t)}{M(\infty)} = 4 \sqrt{\frac{D}{\pi R^2}} \sqrt{t}$$

$M(t)$  = mass of AcAn at any given time  
 $M(\infty)$  = amount of AcAn absorbed at the equilibrium condition  
 $D$  = diffusivity  
 $t$  = time  
 $R$  = average sPS beads radius ( $\sim 750 \mu\text{m}$ )

Air flow-in AcAn concentration (ppm)	D [cm <sup>2</sup> /s] (sorption)	D [cm <sup>2</sup> /s] (desorption)
5	$3.3 \cdot 10^{-6}$	$0.8 \cdot 10^{-5}$
10	$3.0 \cdot 10^{-6}$	$1.0 \cdot 10^{-5}$
20	$2.8 \cdot 10^{-6}$	$1.3 \cdot 10^{-5}$
40	$3.8 \cdot 10^{-6}$	$1.5 \cdot 10^{-5}$

# Interfering agents

Sensors in the CUSTOM device:

- ❑ LED-IF (*Light Emitting diode – Induced Fluorescence*) infrared optochip is highly selective with respect to the various drug specimens for a low probability of false alarm.
- ❑ LPAS (*Laser Photo-acoustic Spectroscopy*) technique has high sensitivity with respect to other techniques based on infrared spectroscopy for a high probability of detection.

Possibility of false positive response due to interfering molecules commonly present in polluted air.

The selectivity of the polymer towards certain types of molecules allows to narrow the range of the interferents

# Interfering agents

Air component molecule	Maximum concentration [ppm]
H <sub>2</sub> O	60000
CO <sub>2</sub>	1000
CH <sub>4</sub>	10
CO	9
N <sub>2</sub> O	1
NO <sub>2</sub>	0,1
NO	0,1
O <sub>3</sub>	0,1
SO <sub>2</sub>	0,03

Interferent (gas)	Upper limit [ppm]
Butane	0,033
Ethylene	0,010
Propylene	0,010
1,3-butadiene	0,005

Interferent (liquid)	Upper limit [ppm]
Toluene	2,382
m, p-xylene	0,649
Ethylene glycol	0,491
Formaldehyde	0,400
Ethanol	0,146
Acetic acid	0,092
Naphthalene	0,071
Chloroform	0,038
Benzene	0,034
Ammonia	0,022
Methanol	0,016
o-xylene	0,016
Styrene	0,014
Acrylonitrile	0,011
Acrolein	0,011

# Interfering agents

Air component molecule	Maximum concentration [ppm]	
H <sub>2</sub> O	60000	
CO <sub>2</sub>	1000	
CH <sub>4</sub>	10	
CO	are not stably absorbed in δ sPS*	
N <sub>2</sub> O		
NO <sub>2</sub>	0,1	
NO	0,1	
O <sub>3</sub>	0,1	
SO <sub>2</sub>	0,03	

Interferent (gas)	Upper limit [ppm]	
Butane	0,033	
Ethy	are not stably absorbed in δ sPS*	
Prop		
1,3-butadiene	0,005	

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NO <sub>2</sub>	0,1
NO	0,1
O <sub>3</sub>	0,1
SO <sub>2</sub>	0,03

are not absorbed at all in δ sPS

Interferent (gas)	Upper limit [ppm]
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Prop	
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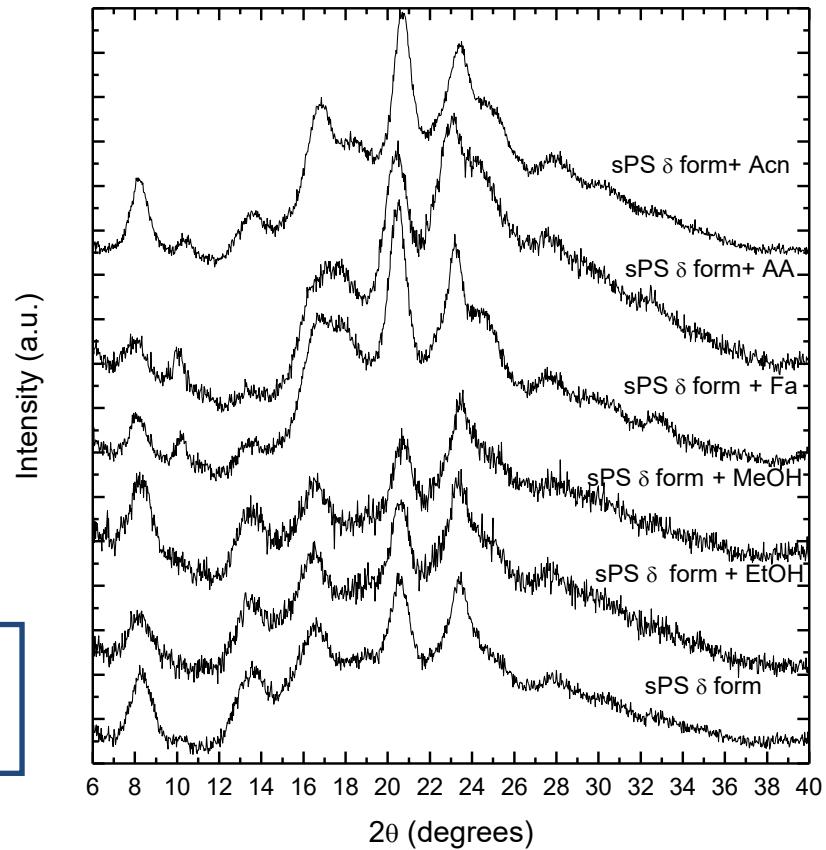
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# Interfering agents

Interferent (liquid)	Upper limit [ppm]
Formaldehyde	0,400
Ethanol	0,146
Acetic acid	0,092
Methanol	0,016
Acrylonitrile	0,011

Formaldehyde, acetic acid and acrylonitrile are absorbed in  $\delta$  sPS crystalline phase

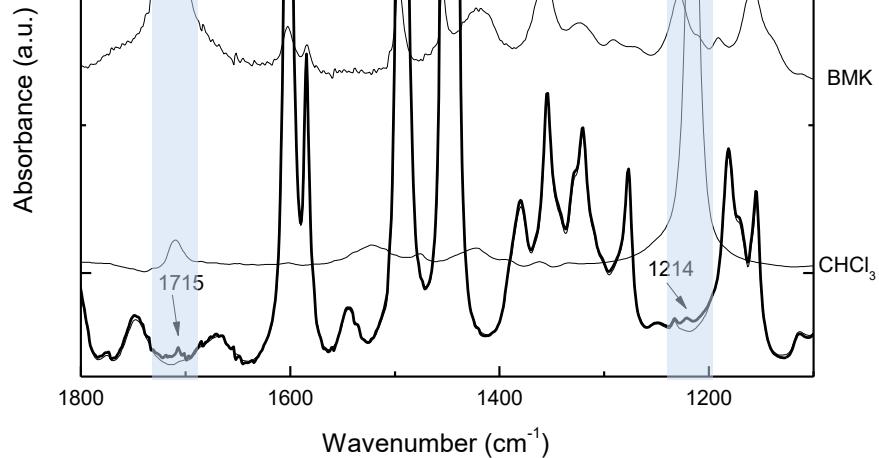
MeOH and EtOH are not absorbed in  $\delta$  sPS crystalline phase



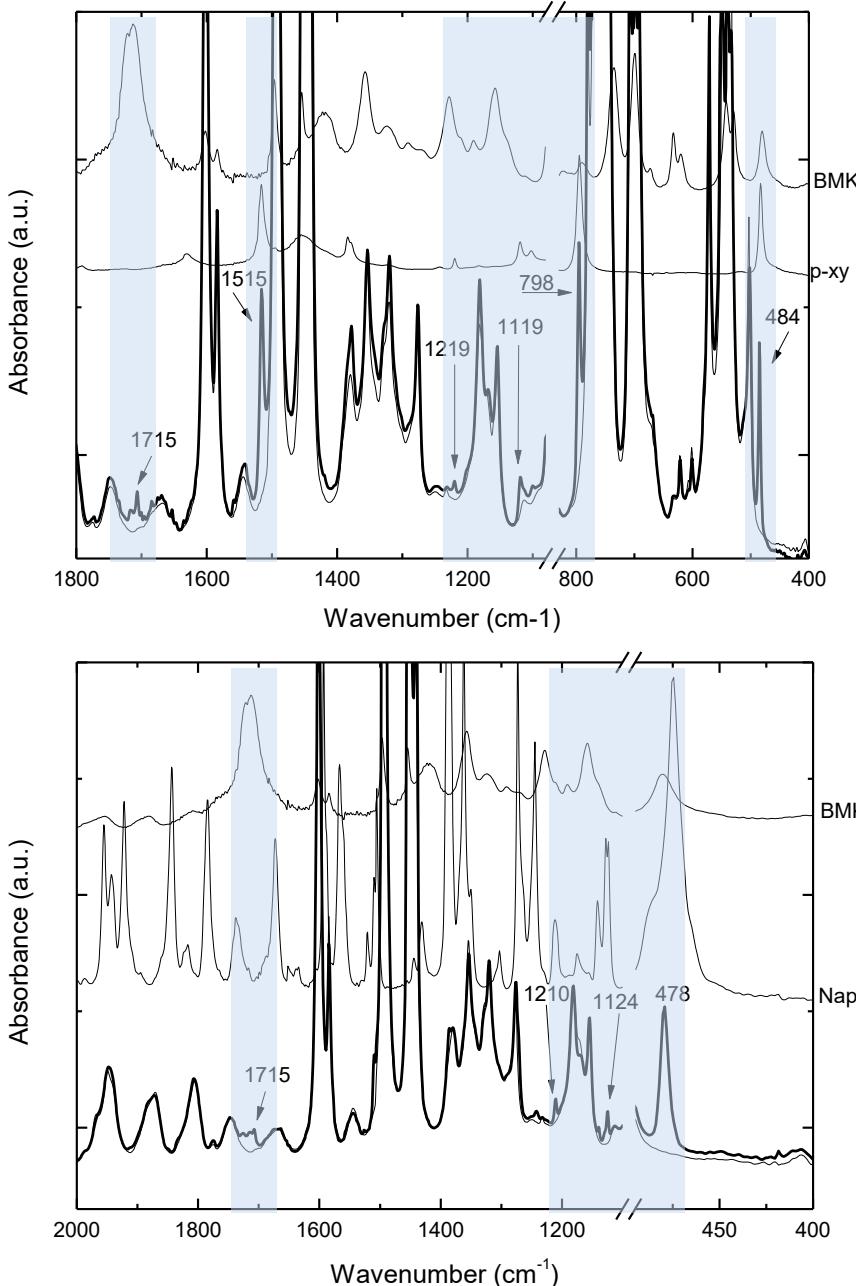
# Interfering agents

Aqueous solutions BMK/interferent : 10/1

Tested interferents:  
chloroform, *p*-xylene, naphthalene



*cf* of BMK is not affected by the presence of the interfering agents



# Conclusions

Development of a procedure to achieve  $\delta$  sPS aerogel , the absorbing material suitable for CUSTOM project aims, in beads shape.

$\delta$  sPS aerogel is a suitable material to concentrate 3 drug precursors, because it ensures high concentration factors ( $1 \cdot 10^4$  for BMK,  $5 \cdot 10^4$  for Safrole,  $2 \cdot 10^2$  for AcAn; higher than those obtainable with other absorbing materials, i.e. activated carbon) and presents fast sorption and desorption kinetics.

Validation of the operation mode of the preconcentrator realized by ENEA for the CUSTOM project: in laboratory tests it effectively concentrates at least 1 of the target precursors.

Selectivity of the absorbing material ( $\delta$  sPS) allows to narrow the field of possible interfering agents; however, in the preconcentrator it effectively absorbs precursors even in presence of interferents, i.e. in environmental conditions very similar to those that presumably occur in real use conditions (e.g. in customs).

Thanks!



# Data on equilibrium uptake

Conditions for BMK  
vapours sorption:

T = 40°C

Exposure time = 2 h

Conditions for Safrole  
vapours sorption:

T = 40°C

Exposure time = 30 min

Conditions for AcAn  
vapours sorption:

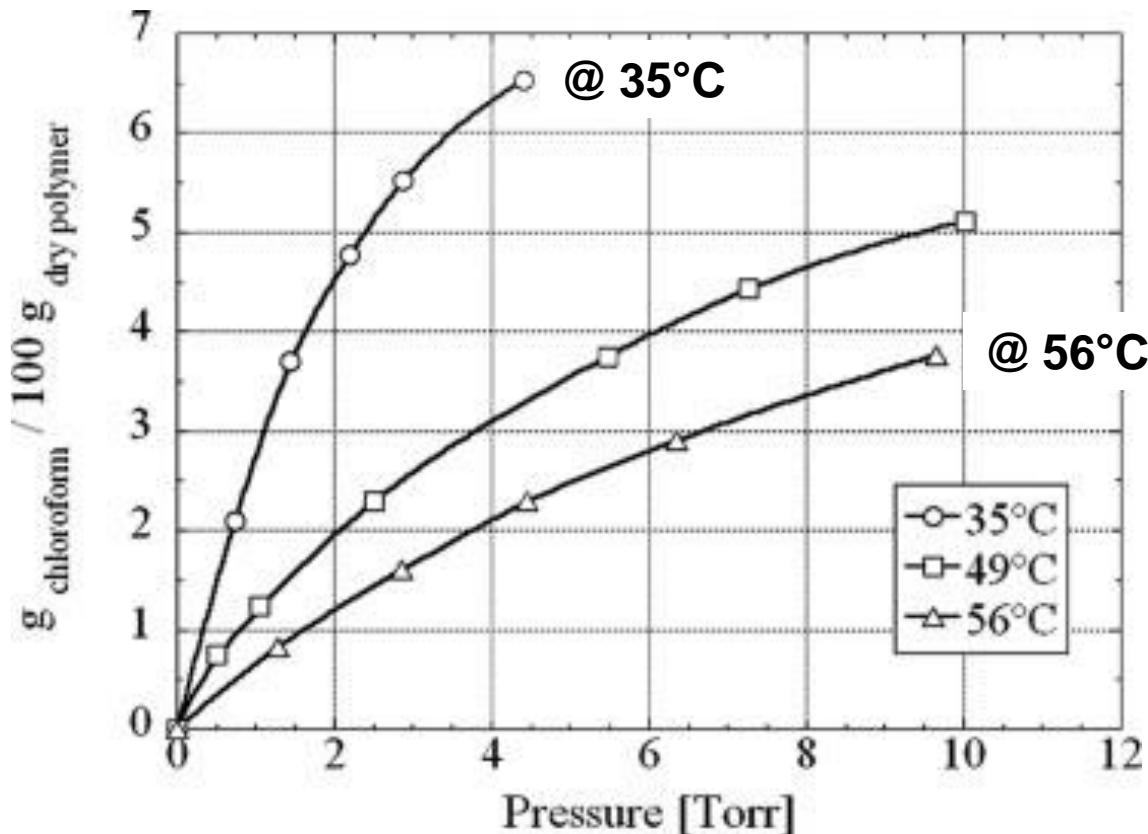
T = 23°C

Exposure time = 2 min

<b>Drug Precursor</b>	<b>%wt sorption in <math>\delta</math> sPS (from vapours)</b>	<b>Filled cavities of crystal lattice of <math>\delta</math> sPS</b>
BMK	30%	90%
Safrole	20%	50%
AcAn	4%	17%

# Influence of temperature on VOCs sorption

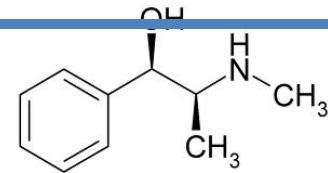
## Chloroform sorption isotherms in s-PS $\delta$ -form films



sorption process has exothermic nature due to the adsorption into the crystalline nanocavities of sPS  $\delta$  form

sorption is maximized @ low temperature  
desorption is maximized @ high temperature

# Stability/degradation of Ephedrine

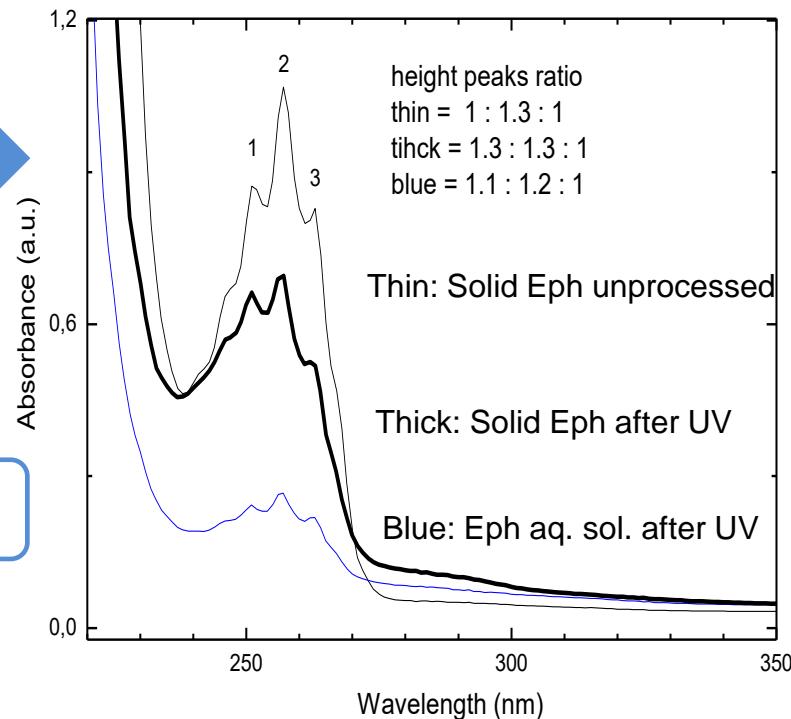
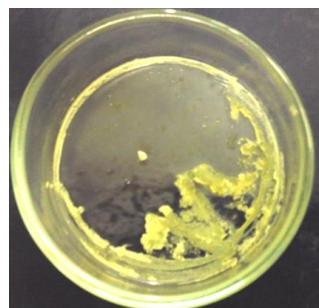


Ephedrine:

- ✓ water and alcohol solutions are stable even at solvent boiling temperature
- ✓ decomposes on exposure to UV light developing a smell of benzaldehyde



2 h under  
UV light  
 $\lambda = 254 \text{ nm}$ ,  
100 J/cm<sup>2</sup>



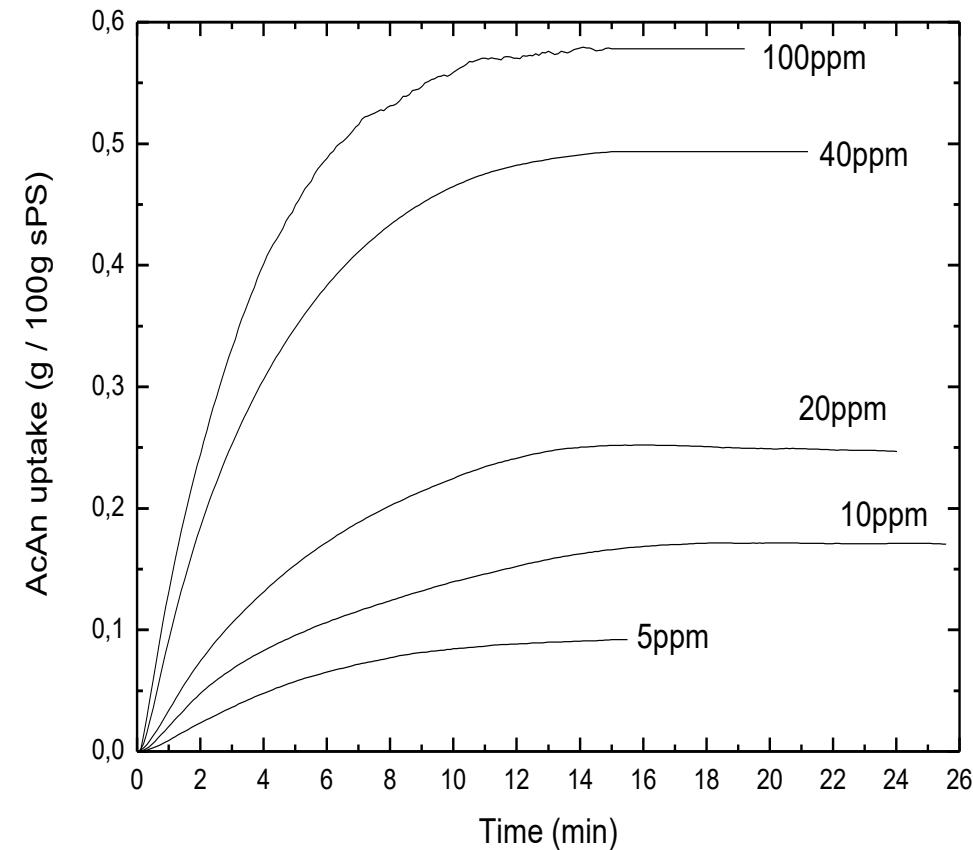
Ephedrine decomposes on exposure to UV light

Chou, T.Q., *J. Biol. Chem.*, 1926, 109.

Manske & Holmes, *The Alkaloids*, Vol III, 344-347, Academic Press, 1953.

Moore, E.E.; Moore, M.B., *Industrial and Engineering Chemistry*, 1931, Vol. 23, No. 1, 21.

# AcAn equilibrium uptake



AcAn initial concentration (ppm)	Total amount of AcAn absorbed (mg)
5	0.32
10	0.60
20	0.88
40	1.73
100	2.16

$$n_{AnAc} = \frac{I_{(t)}}{10^6} \cdot Q_{air} \cdot \frac{1}{22,414}$$

$$\left( mol = \frac{ppm \cdot min}{ppm} \cdot \frac{NL}{min} \cdot \frac{mol}{NL} \right)$$

# Sorption and desorption at 100 ppm of AcAn

Sorption and desorption of AcAn at 100 ppm air flow-in

T sorption/desorption = 15°C

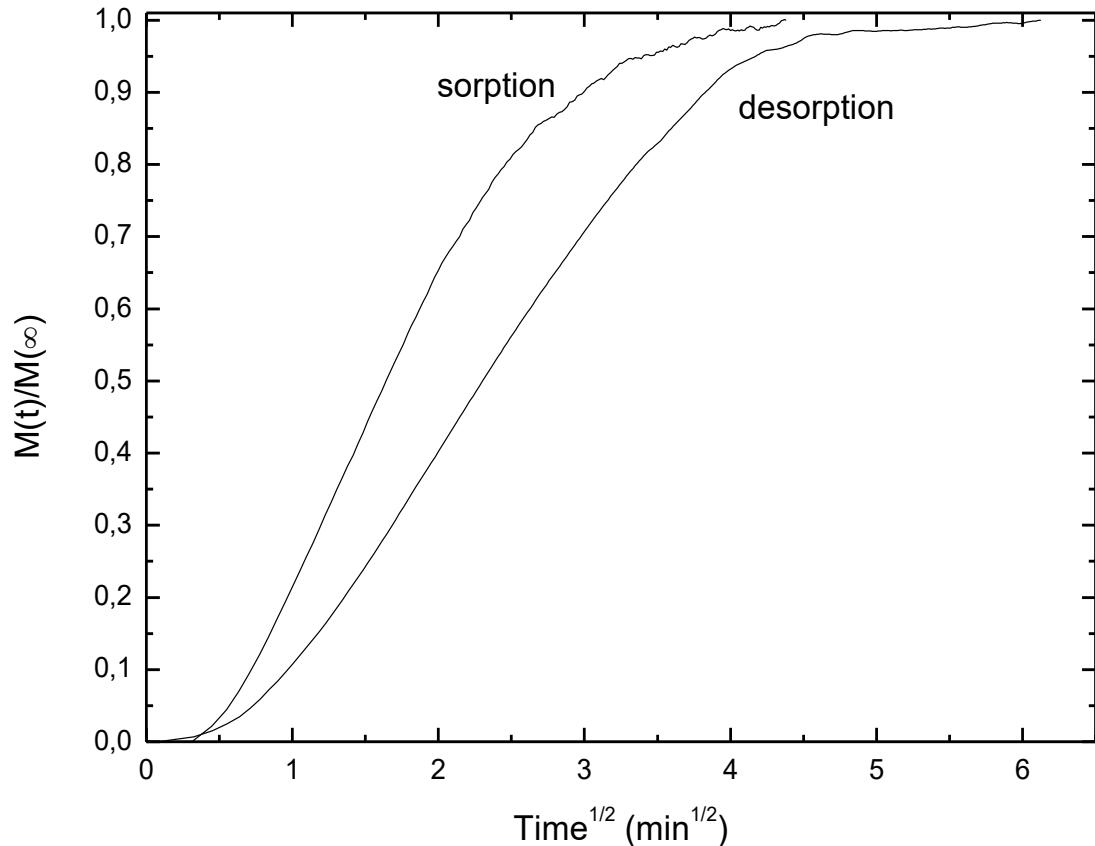
Air flow-in = 128 NL/h

Air flow-out = 60 NL/h

Diffusivity:

Sorption =  $3.5 \cdot 10^6$  (cm<sup>2</sup>/s)

Desorption =  $1.9 \cdot 10^6$  (cm<sup>2</sup>/s)



The test at 100ppm of AcAn has been performed at 15°C, both in sorption and in desorption phase, to verify the correct estimation of diffusivity coefficient, D. The value of

D in this case is of the same magnitude order than other cases studied.

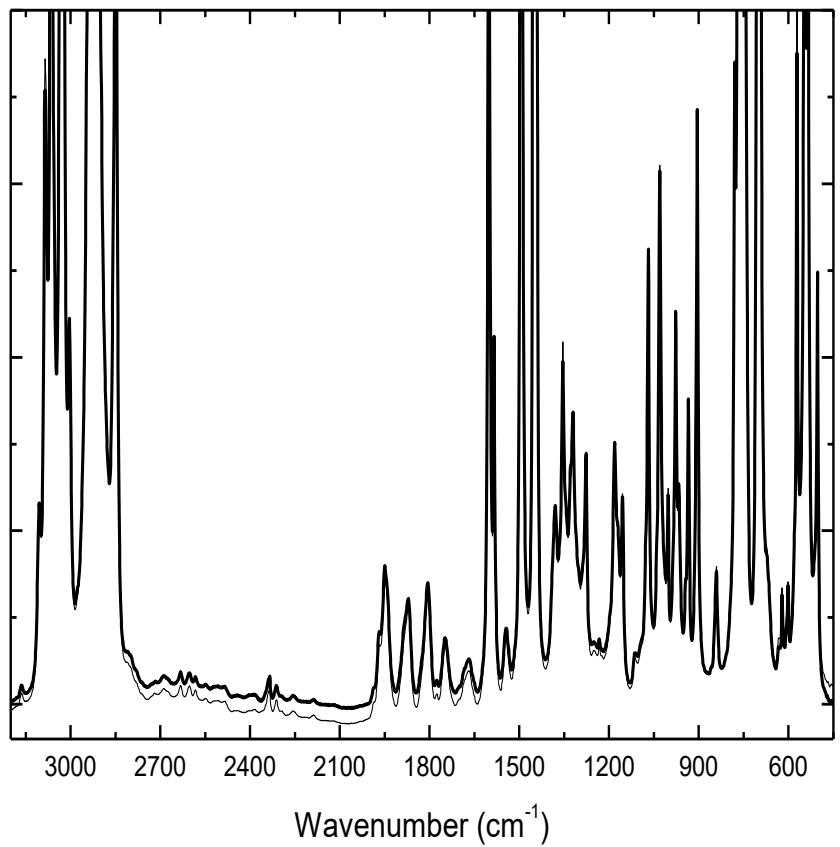
# Comparison between AcAn and DCE diffusivity

Air flow-in AcAn concentration (ppm)	D [cm <sup>2</sup> /s] (sorption)	D [cm <sup>2</sup> /s] (desorption)
5	$3.3 \cdot 10^{-6}$	$0.8 \cdot 10^{-5}$
10	$3.0 \cdot 10^{-6}$	$1.0 \cdot 10^{-5}$
20	$2.8 \cdot 10^{-6}$	$1.3 \cdot 10^{-5}$
40	$3.8 \cdot 10^{-6}$	$1.5 \cdot 10^{-5}$

DCE aqueous solution concentration (ppm)	D [cm <sup>2</sup> /s] (sorption)	D [cm <sup>2</sup> /s] (desorption)
10	$2.3 \cdot 10^{-8}$	-
100	$1.7 \cdot 10^{-7}$	$1.6 \cdot 10^{-7}$

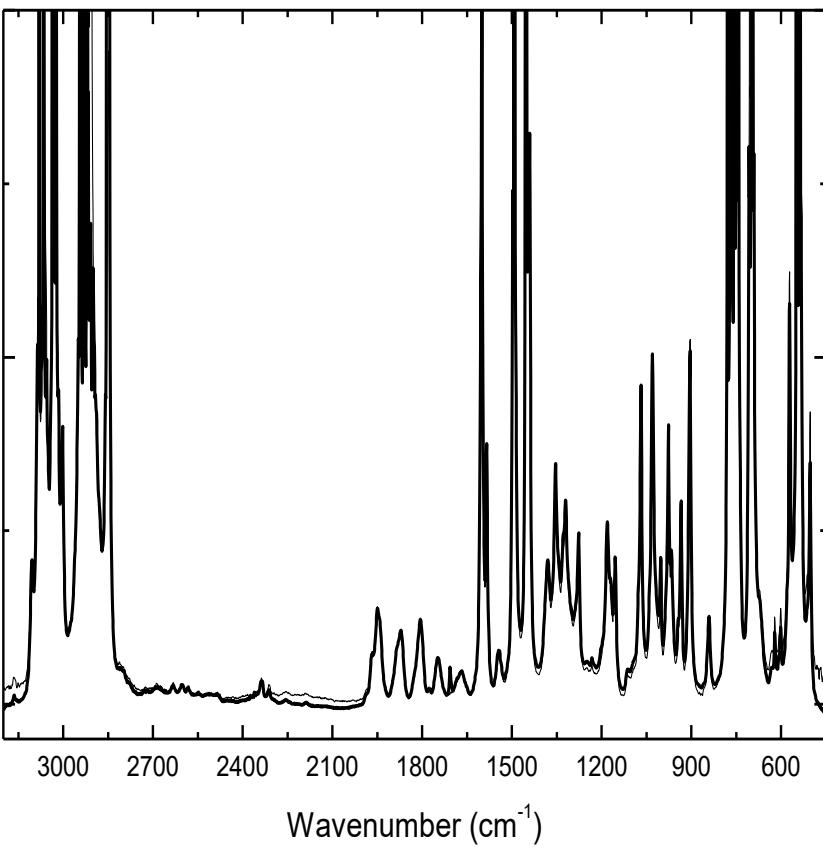
# FTIR spectra of interferents

Absorbance (a.u.)



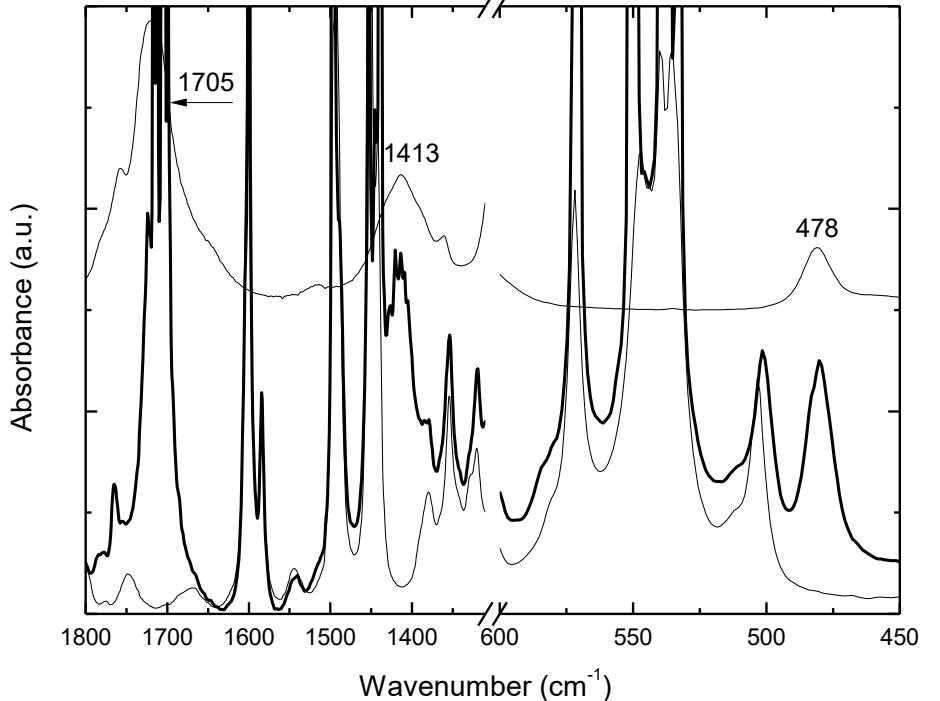
$\delta$  sPS aerogel + Ethylene glycol vapours

Absorbance (a.u.)

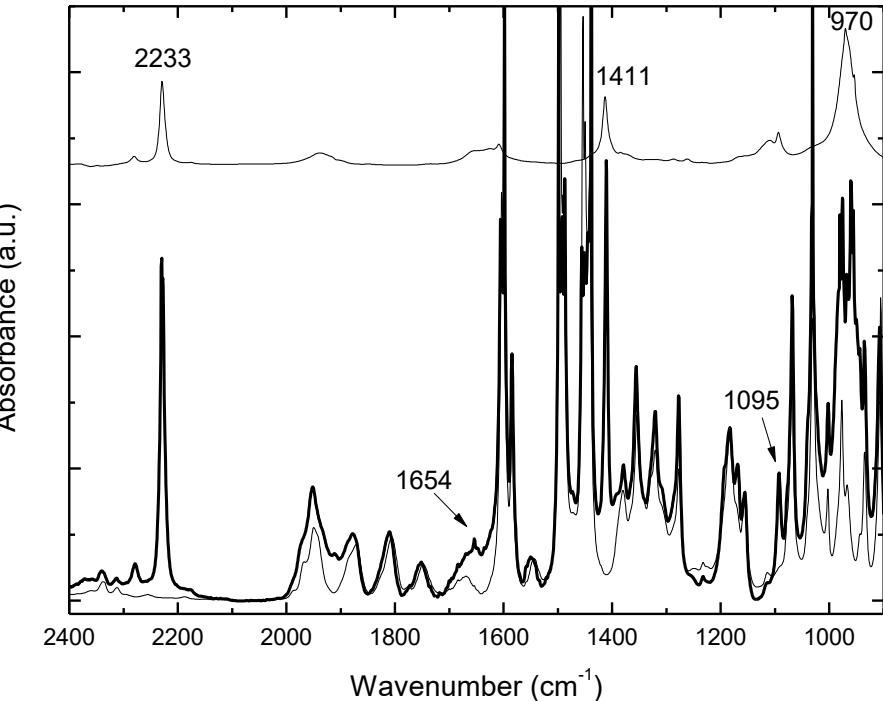


$\delta$  sPS aerogel + Ammonia vapours

**No absorbance**

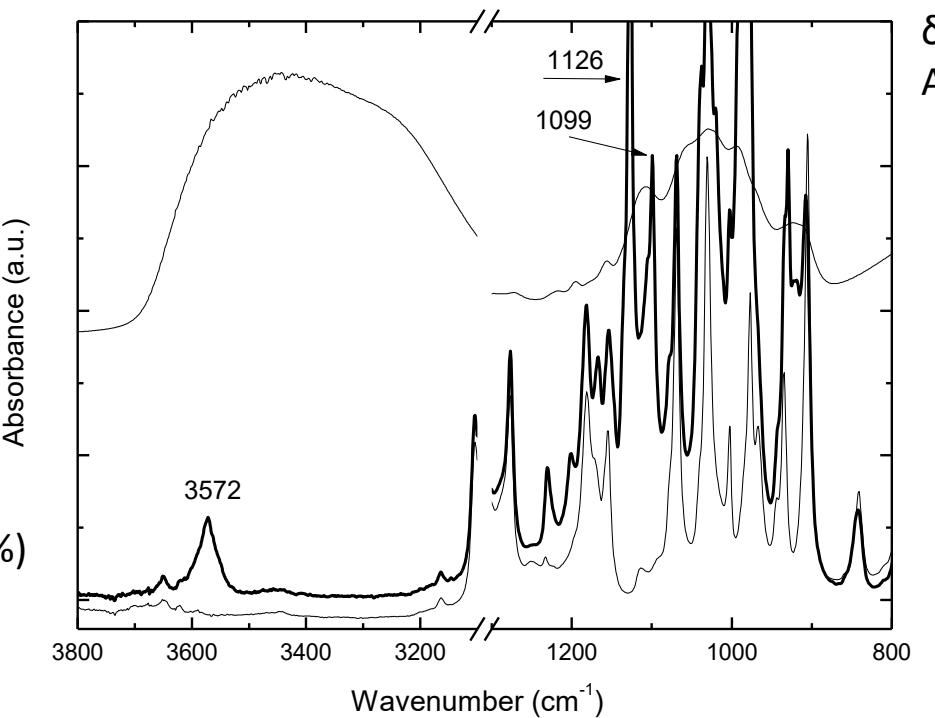


$\delta$  sPS aerogel +  
Acetic acid vapours (5%)

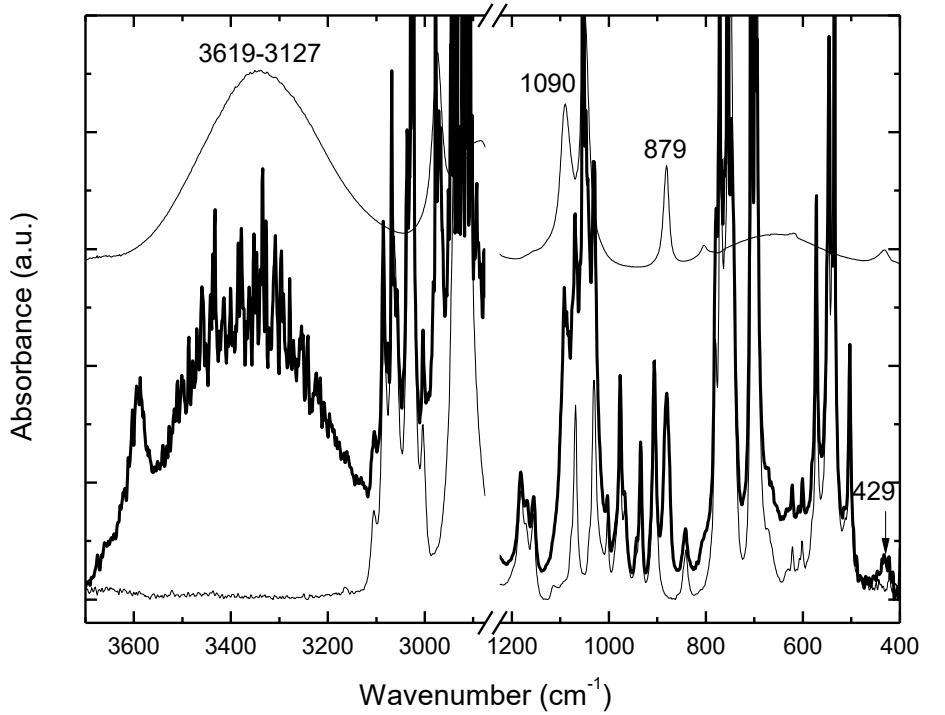


$\delta$  sPS aerogel +  
Acrylonitrile vapours (25%)

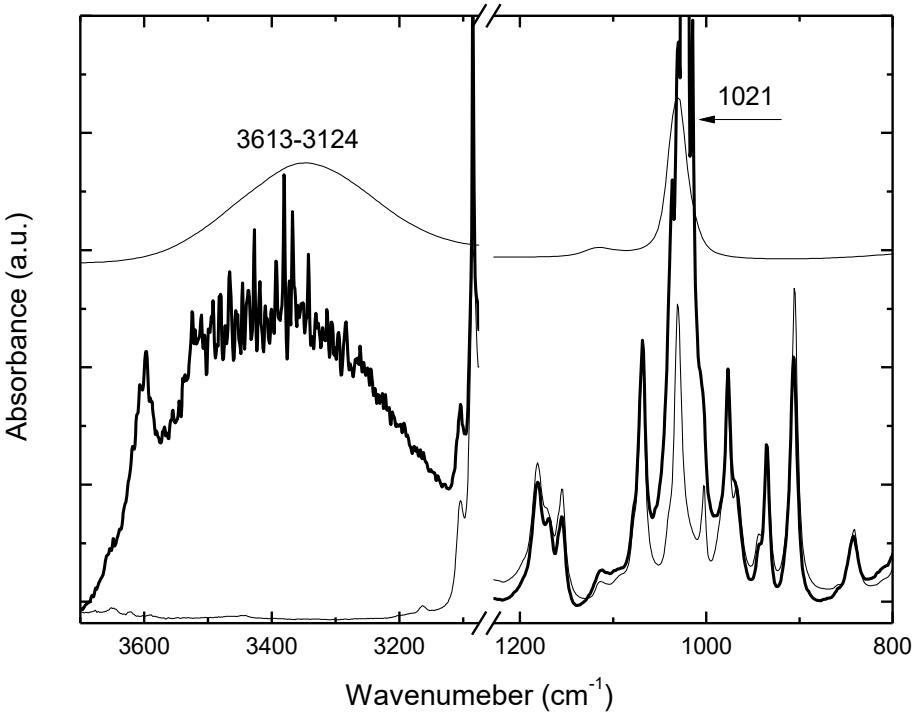
$\delta$  sPS aerogel +  
Formaldehyde vapours (11%)



**Absorbance in the  
crystalline phase too**



$\delta$  sPS aerogel + Ethanol vapours (22%)

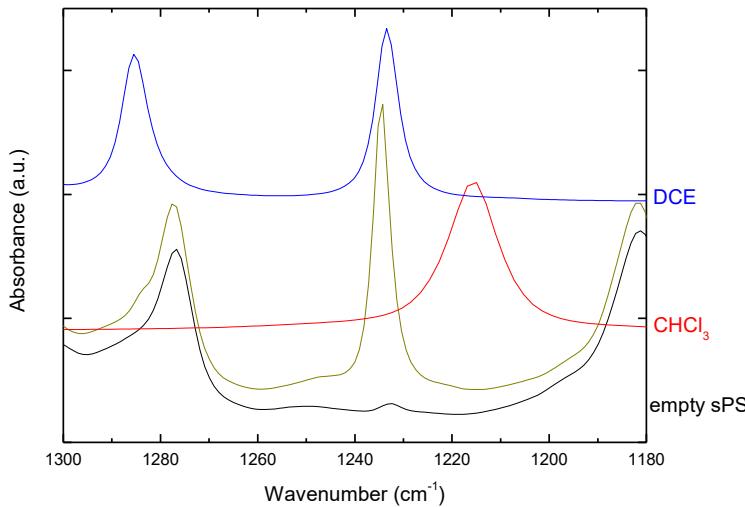


$\delta$  sPS aerogel + Methanol vapours (32%)

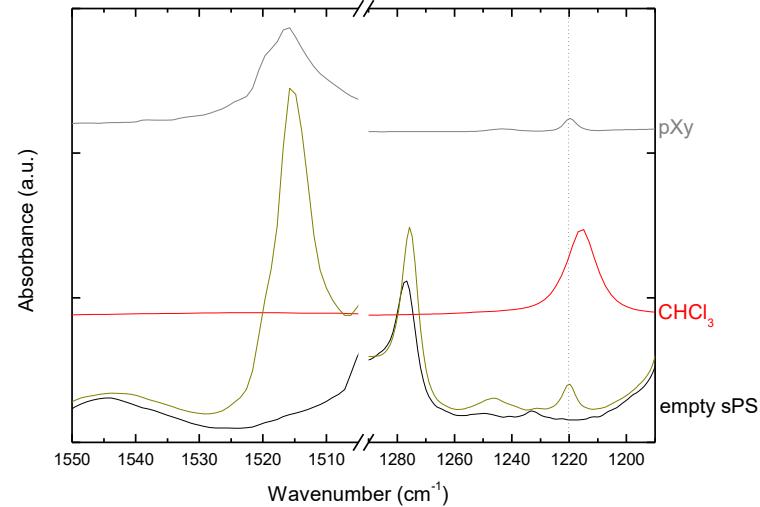
**Absorbance in the amorphous phase only**

# Interfering agents

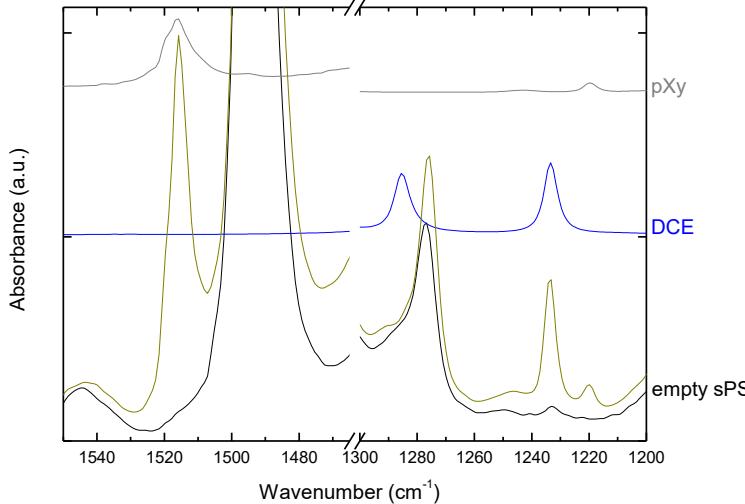
## Interferents mixtures 1/1



*cf:* CHCl<sub>3</sub> not absorbed, DCE  $2 \cdot 10^4$



*cf:* CHCl<sub>3</sub> not absorbed, *p*-xylene  $3 \cdot 10^4$



*cf:* DCE  $1 \cdot 10^4$ , *p*-xylene  $2 \cdot 10^4$

sPS is selective towards DCE and pXy when in mixture with CHCl<sub>3</sub>.

*cf* of DCE and pXy in the polymer remains essentially unchanged if the polymer is exposed to a 1:1 mixture of these two VOCs.